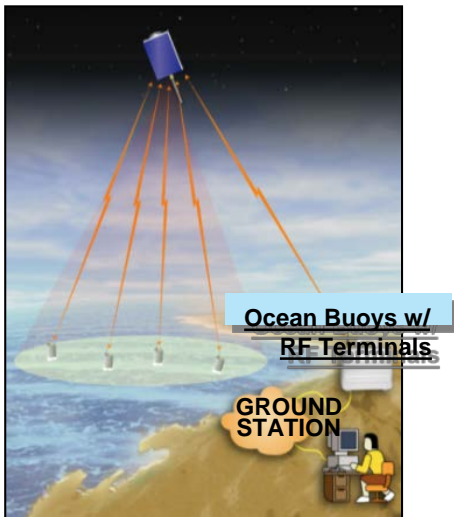
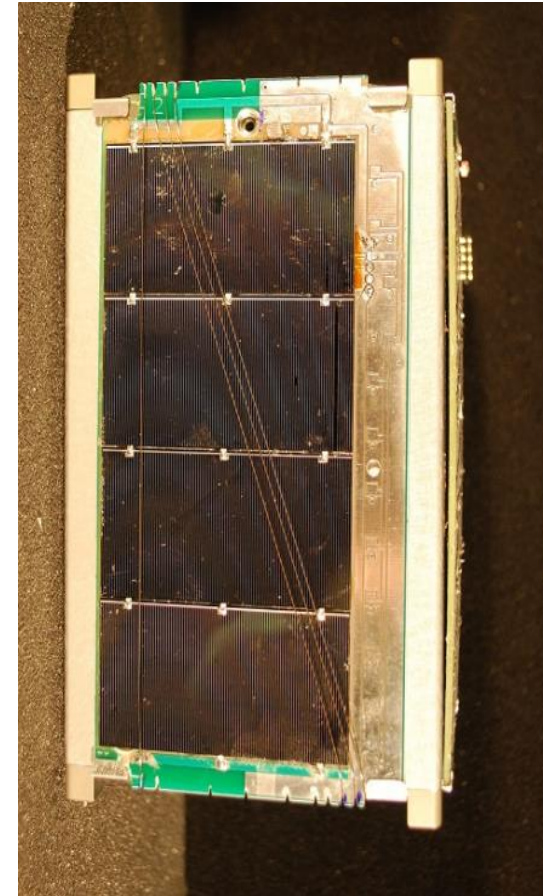


USNA Small Sat Successes: Very Lowcost Student Project Approach

Jun 2018 NASA Goddard



Bob Bruninga WB4APR
US Naval Academy Satellite Lab
bruninga@usna.edu



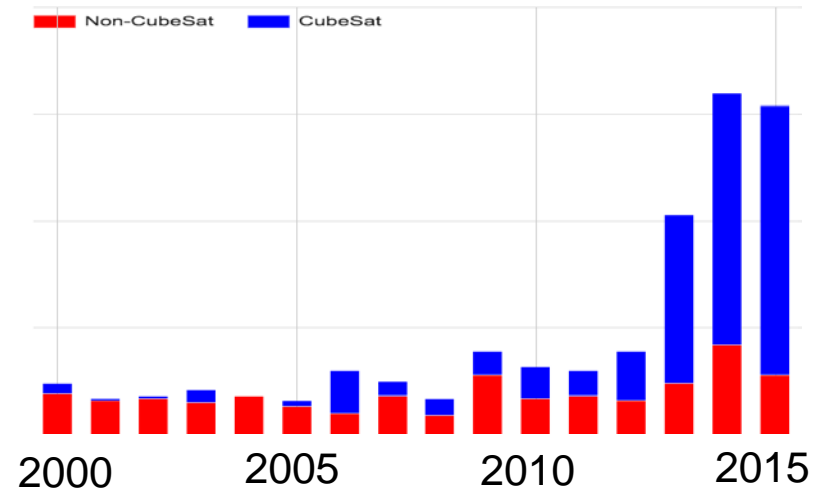
**A satellite relay channel for Amateur
Satellite User data anywhere on earth.**

Mission

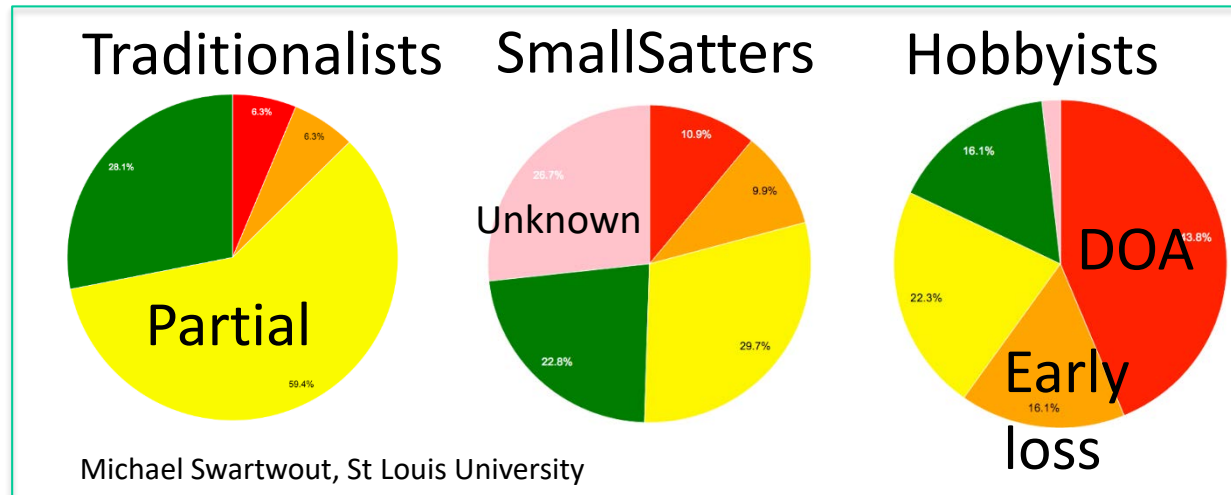
Success Statistics

More & More Cubesats...
Offer all new capabilities...

How are they Doing?

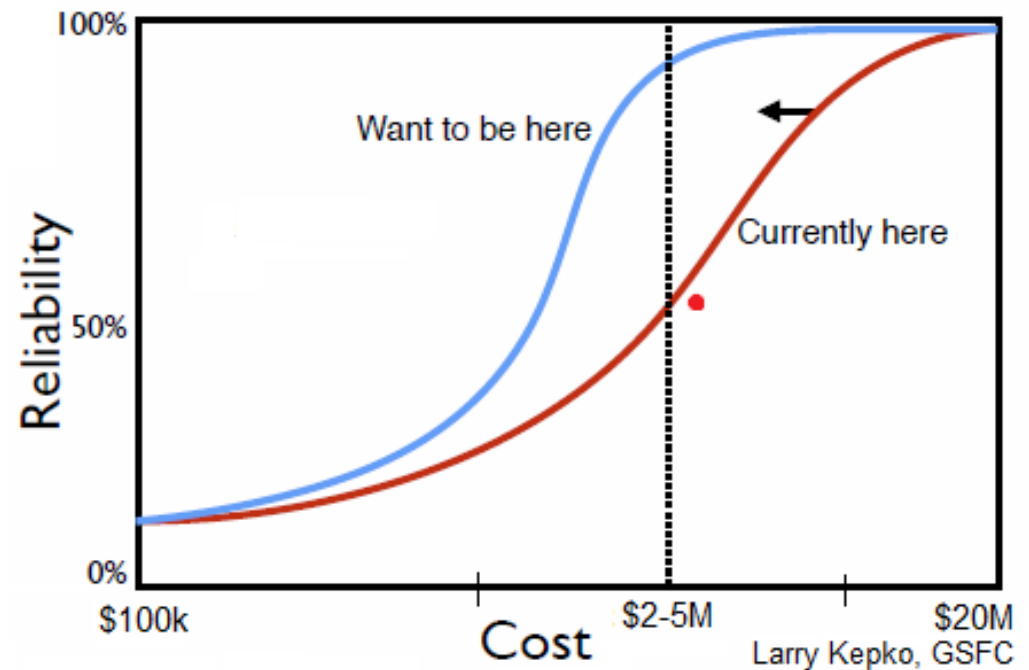
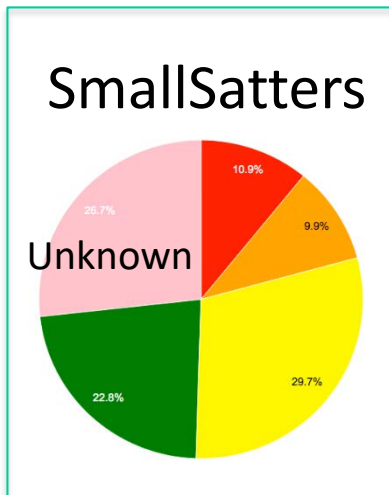


2015 data

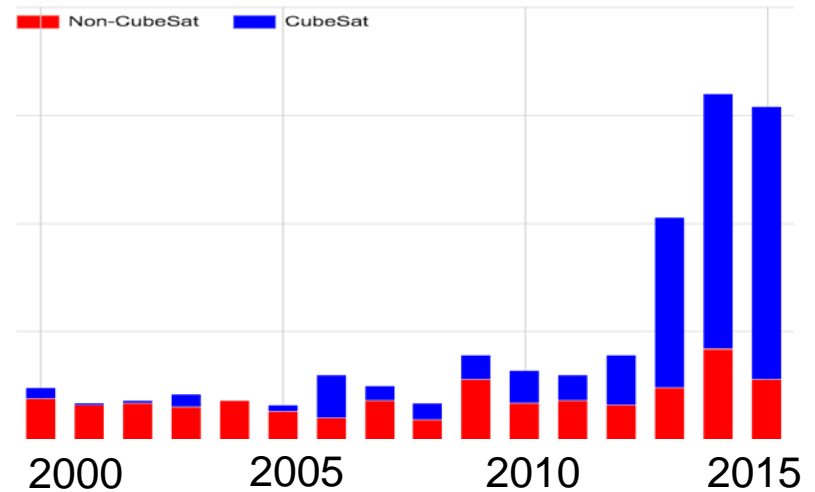


HFSAT (USNA-1603)

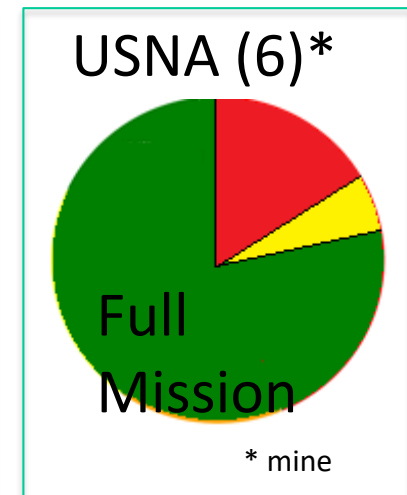
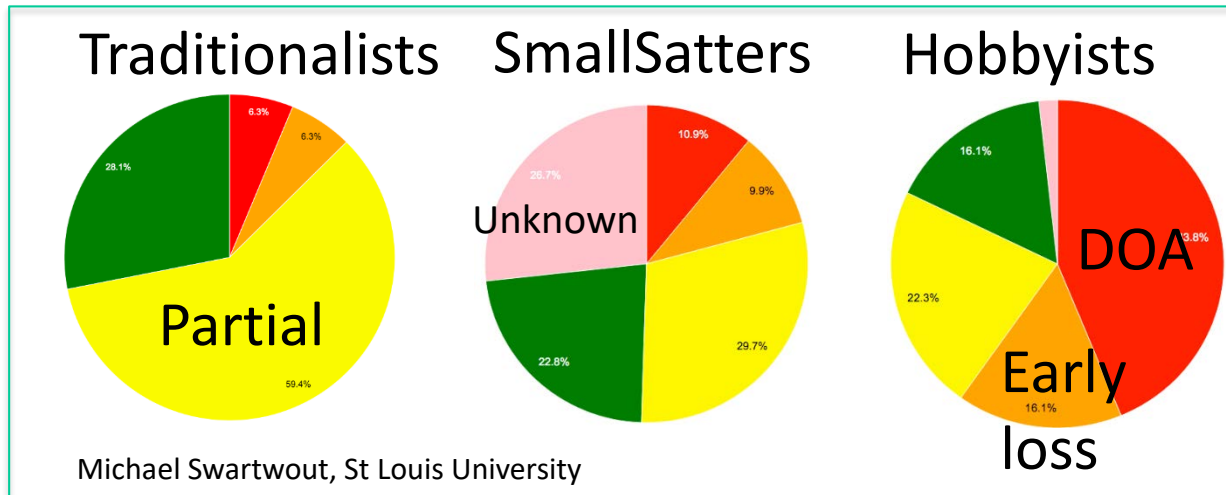
How are they Doing?



HFSAT (USNA-1603)

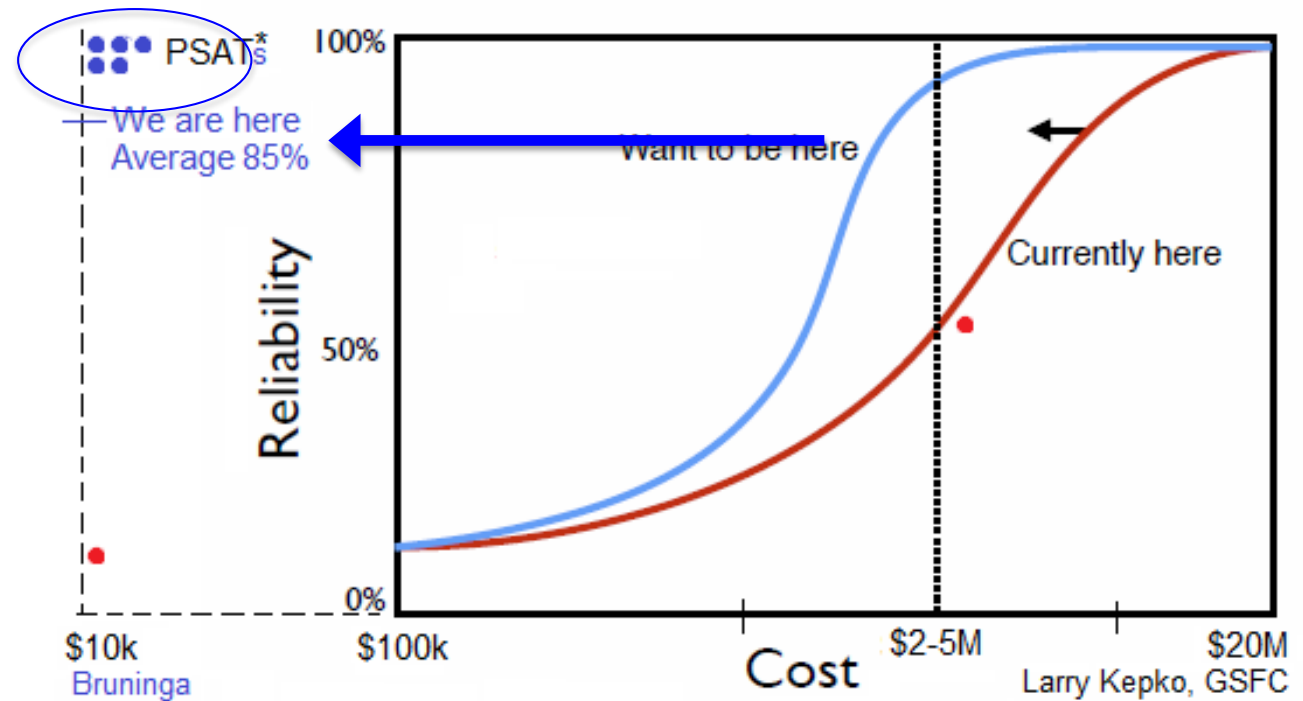
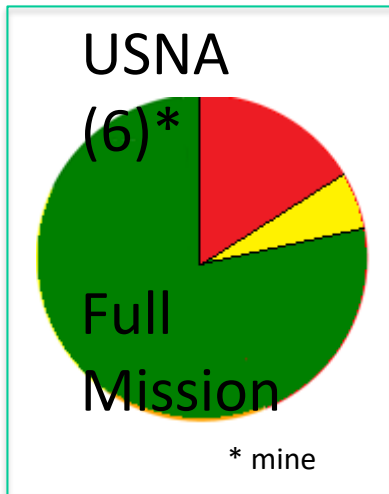


How are we Doing?



HFSAT (USNA-1603)

How are we Doing?



Cubesat Remote Data & Comms Transponders

A satellite relay channel for Amateur Satellite User data anywhere on earth.

Engineering Educational Objective:

One or two semester student engineering projects



Individual engineering responsibility

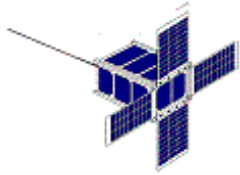
Low cost

Driven to completion

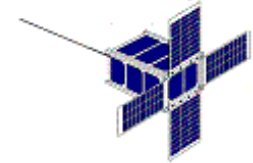
Where Failure (learning) is an option

Quicker Student involvement using a Ground Terminal Operational Missions

Ground Terminal Applications Focus (force tracking and text-messaging)



Supports Student Experimenters
School missions/movements
Theater area communications
and Emergency Response Comms



The Yard Patrol Craft



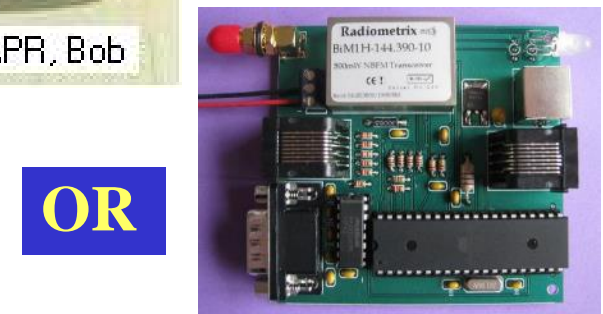
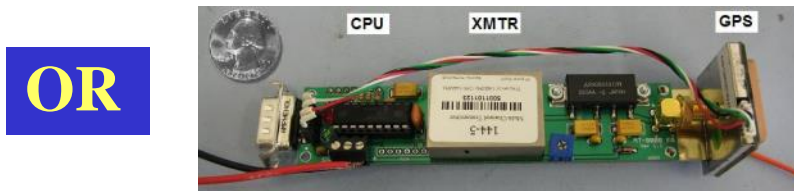
13th Co Army/Navy Football Run
Comms by USNA Radio Club
W3ADO



Education
Force
Multiplier!

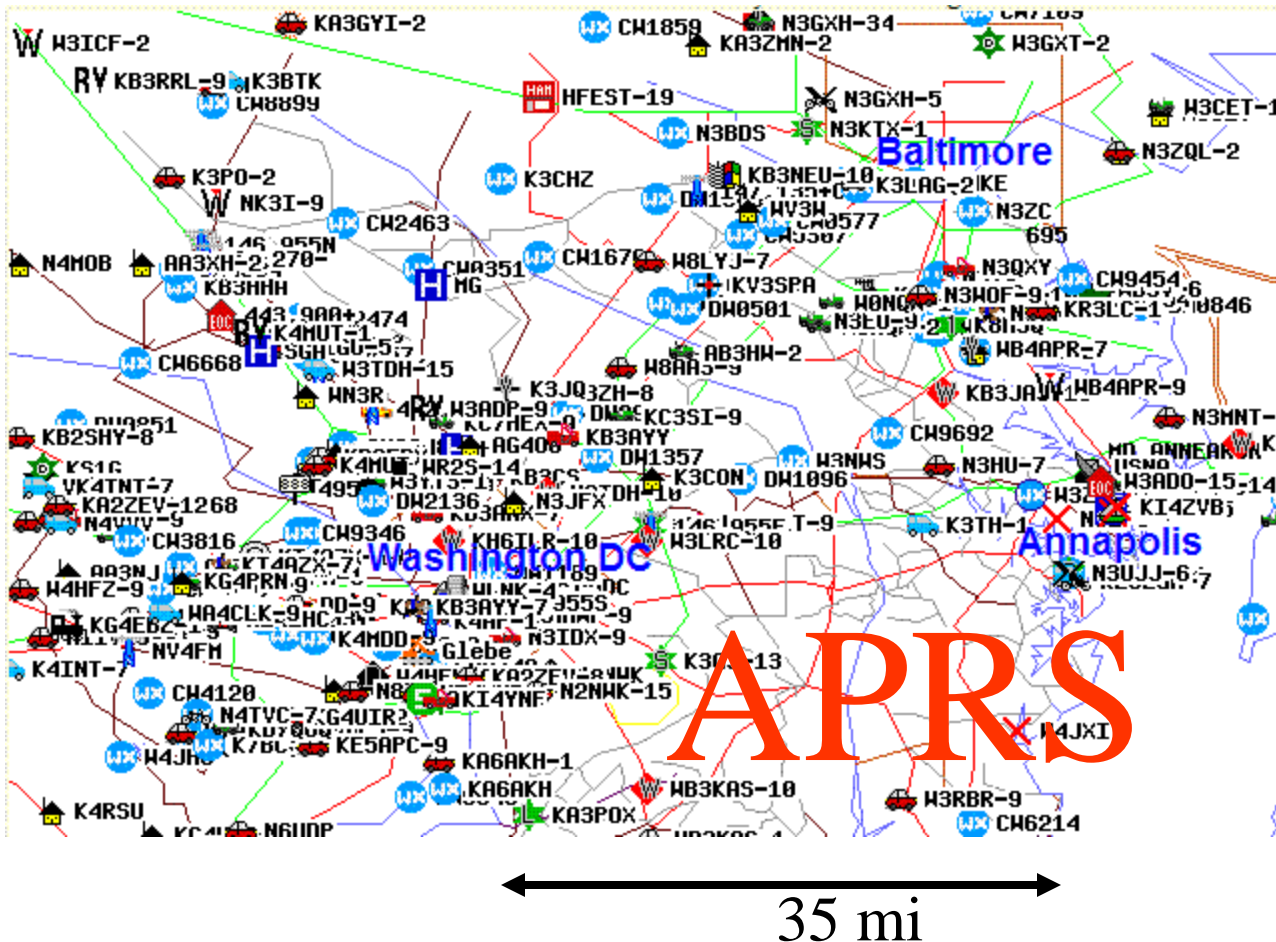
Solution: Ground Terminal Applications Focus

Supports Student Experimenters world wide



Communications Mission Background

APRS is everywhere * (Remote Data Relay)



FOCUS:

**“Network
Centric”**

&

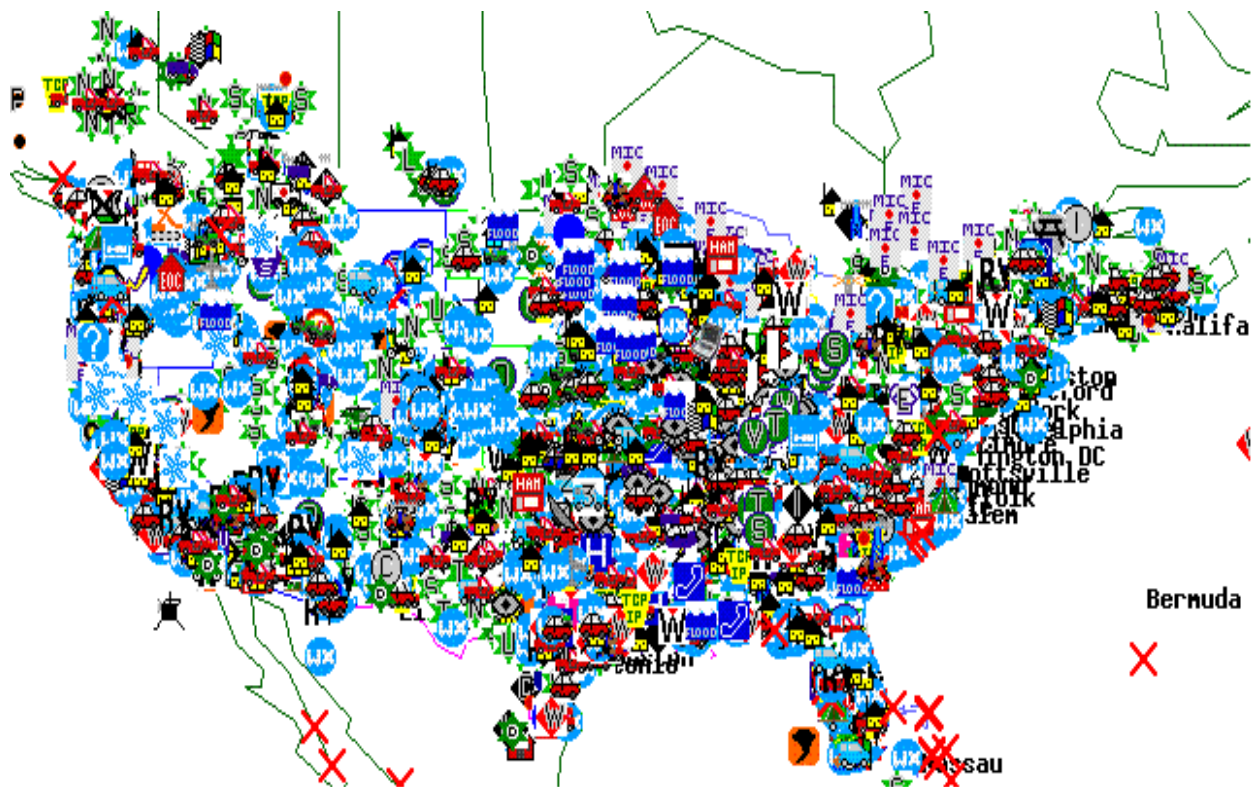
**Remote Sensor
Experiments**

300 stations
In 35 miles

Find any station, Any map, Anywhere- <http://aprs.fi>

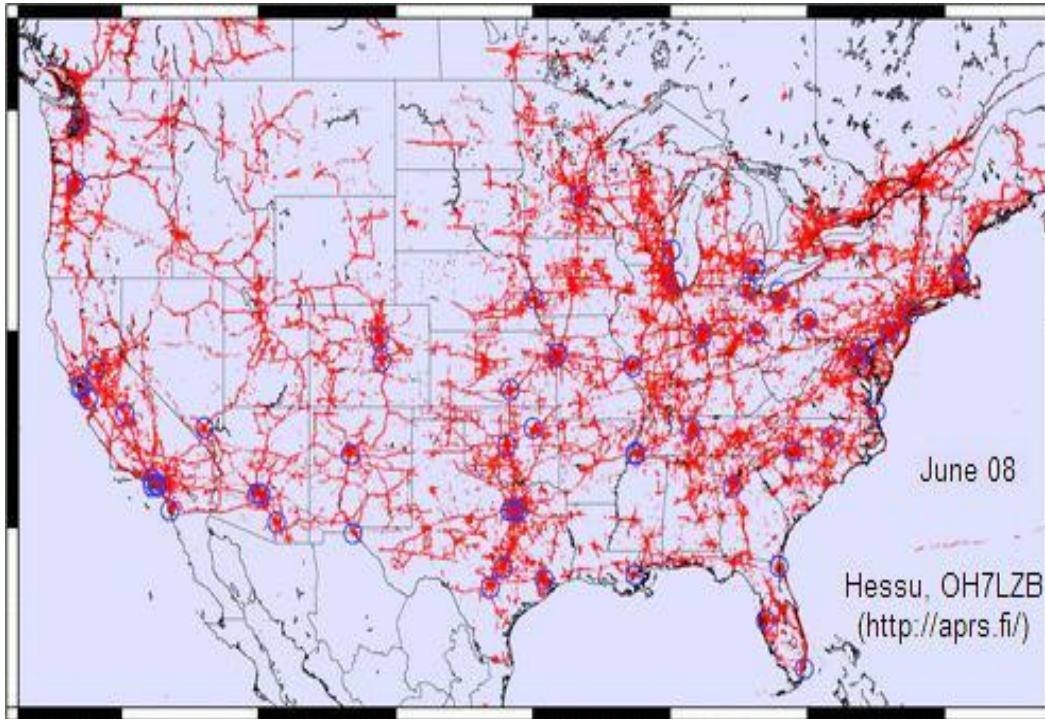
APRS Terrestrial Data Relay Network

- Supports over 20,000+ terrestrial users and experimenters.



- But stops at the shoreline and has huge holes in the wilderness

There are terrestrial network holes everywhere



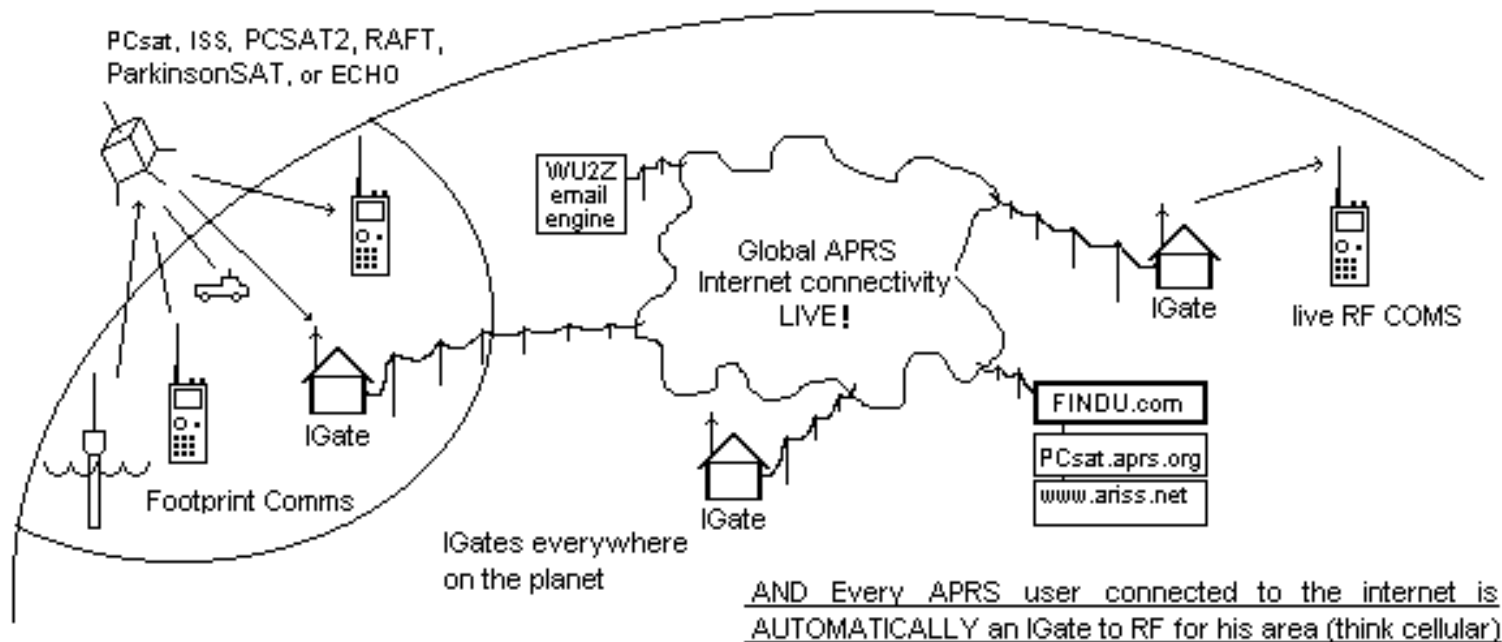
Just like cell coverage,

Maybe 70% of USA users are actually out of range of the terrestrial network in rural areas

Hence the need for a satellite relay as well...

APRS Space & Global Internet linked Data Network

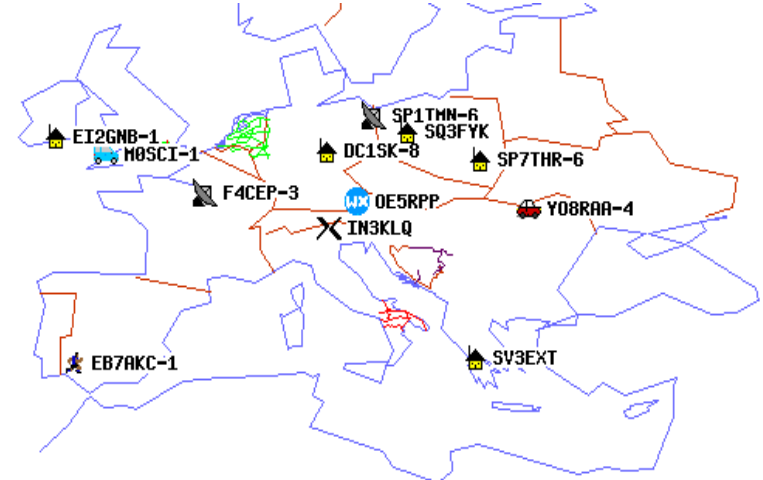
Global APRS Real-Time Connectivity (End-to-End Everywhere)



APRS Global Packet Radio Network

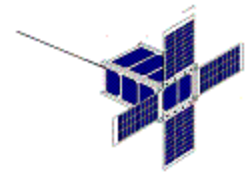
Internet Linked for live Communications

Automatic Packet Reporting System



APRS Global data network

Remote Sensor Projects



• Naval Academy Student Project •

- * If free-floating, do not disturb.
- * If aground, move to deep water and advise bruninga@usna.edu
- * If later than 30 Nov 2006, recover and advise above.

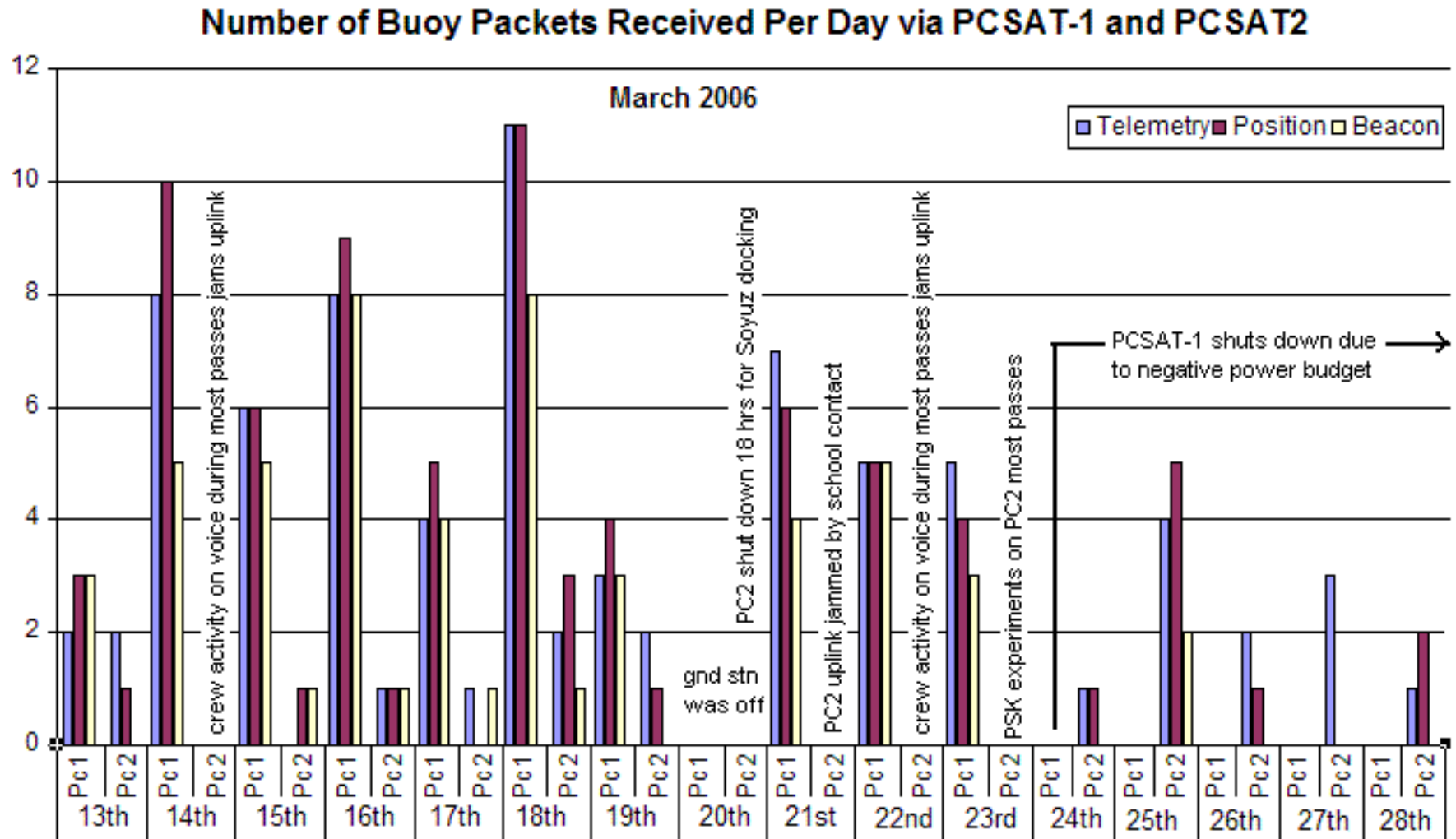
2006 15:1 reduction

2008



See Buoy Location and Telemetry at
<http://www.ew.unsa.edu/~bruninga/buoy4.html>

Remote Buoy Baseline Test – Success of 1 min Xmit rate



Example Remote Sensors using **APRS** Protocol



Very Simple

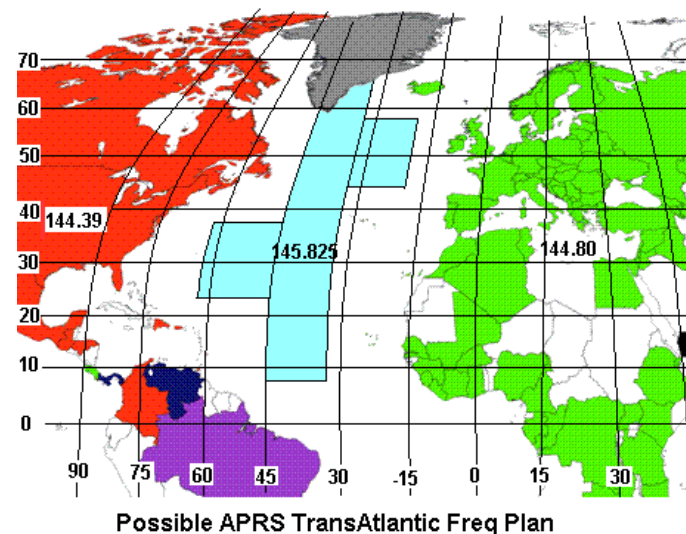




Why We Need Amateur Satellite Transponders



- Transatlantic APRS balloon launched and tracked through terrestrial network
- Lost comms over Atlantic Ocean
- It could have been picked up by our Psat/Pcsat transponder or the ISS



Global Wilderness Areas (90% of Earth)

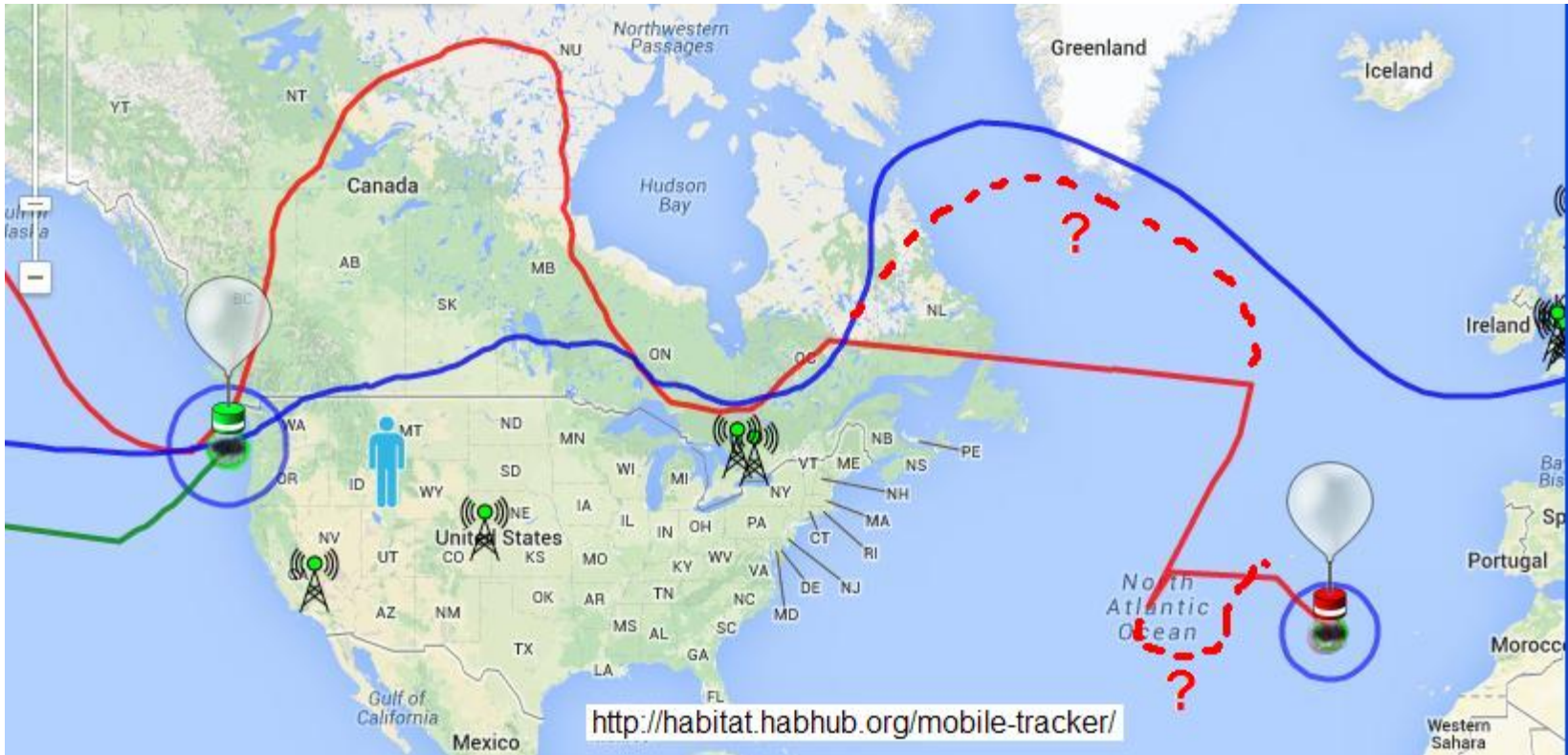
- Live Global APRS Balloon Tracking Web Page



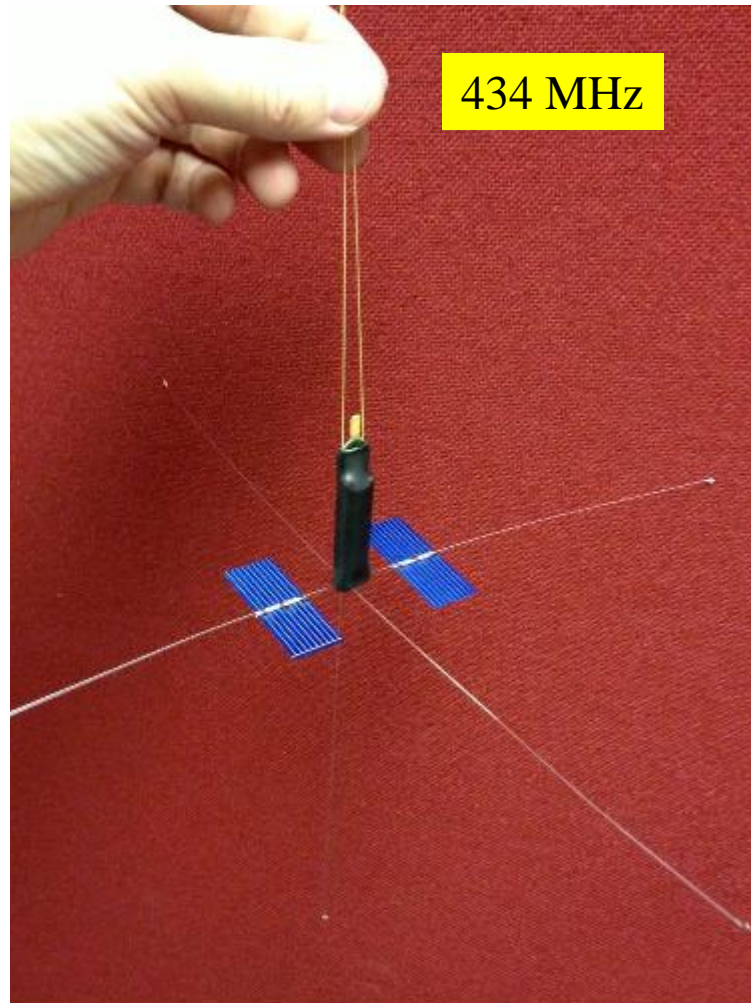
Global Wilderness Areas (90% of Earth)

M0XER-3, 4 and 6

- [Live Global APRS Balloon Tracking Web Page](#)

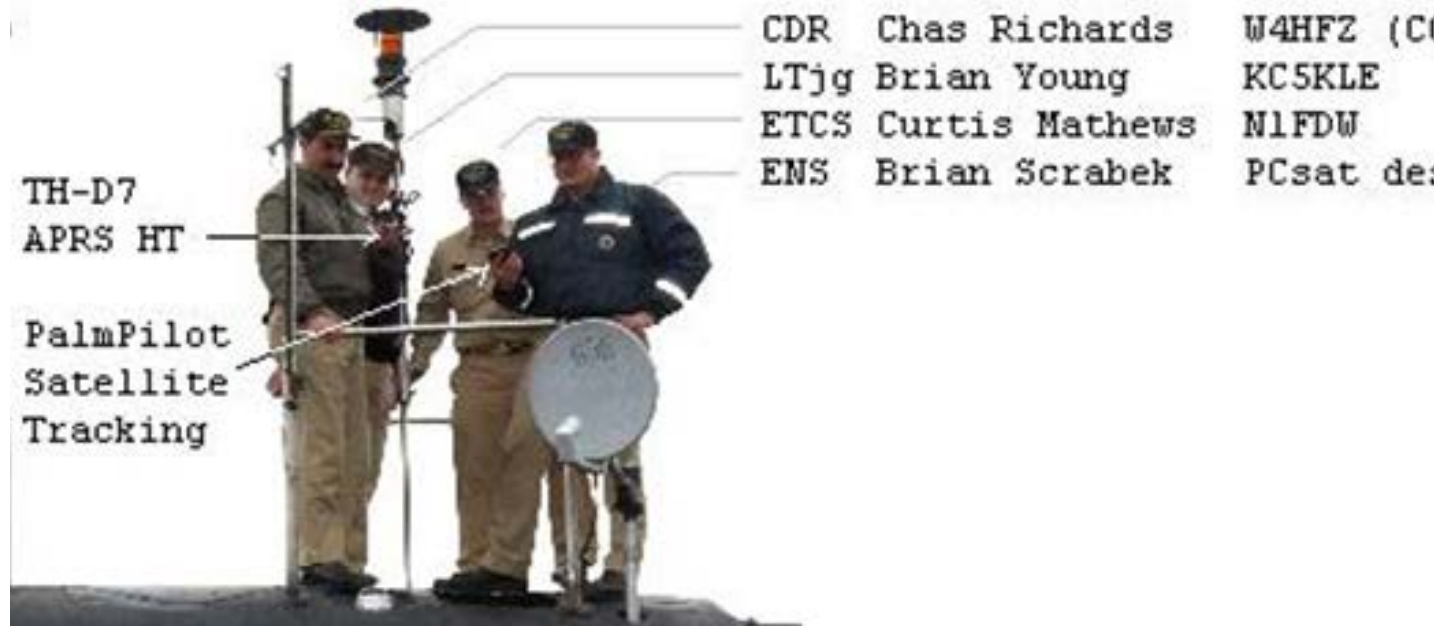


Tiny M0XER APRS (balloon data) payloads



Hand-Held Satcom via APRS & Psat

Ground Terminal is Walkie-Talkie, and Tablet



Hand-Held Satcom via APRS & Psat

Ground Terminal is Walkie-Talkie, and Tablet

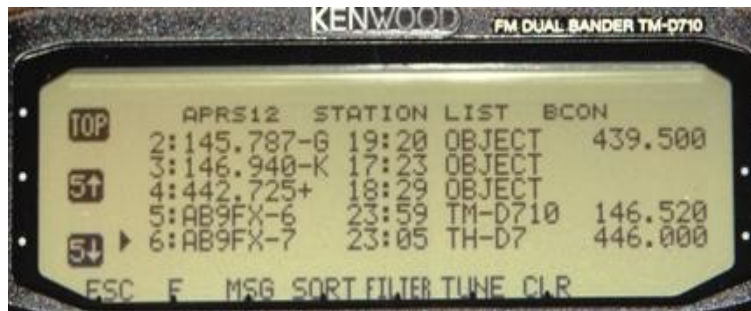


APRS Global data network

Ground Terminal Applications Focus

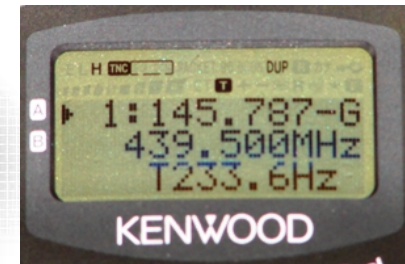
Tactical Situational Awareness and Text Messaging

Last 100 stations!



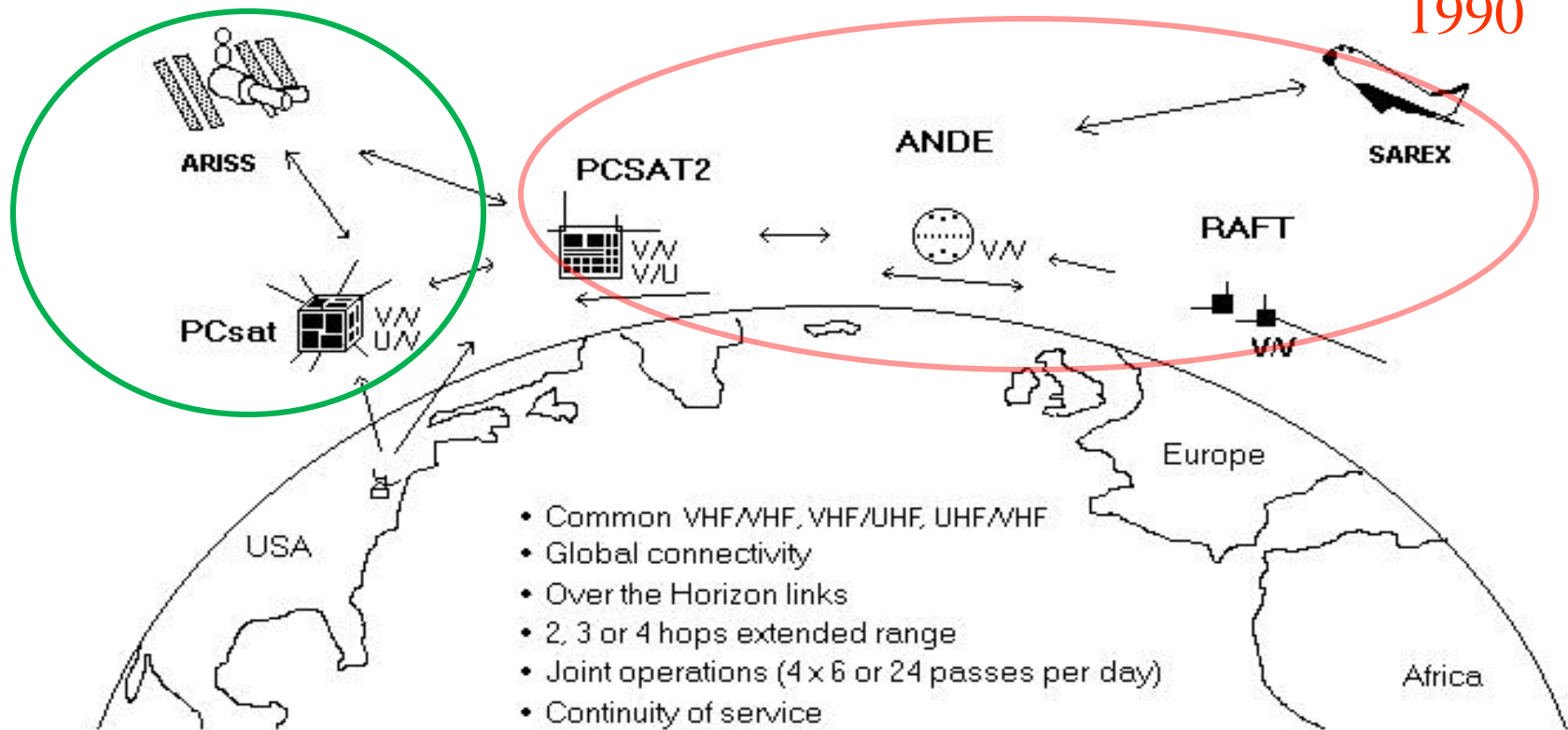
Direction & Distance

Frequency and Tone



All on 145.825 MHz & Generic

APRS Data Relay Satellites since 2001



See live downlink on <http://pcsat.aprs.org> and www.ariss.net

WB4APR

APRS Experiment Data Access (via internet)

<http://map.findu.com/wb4apr>* to see data on ANY experiment in the world

APRS Stations Near WB4APR-9 (last 240 hours)

Google™

findU links for WB4APR-9

- Nearby APRS activity
- Raw APRS data
- Messages
- Nearest tide stations
- Metric units
- Nautical units
- Display track
- APRS Map Manager coverage
- NexRAD Radar
- Topographic map
- Aerial Photo
- APRSWorld map
- hide Google Maps

External links for WB4APR-9

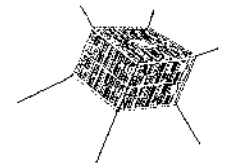
- QRZ Lookup
- MSN map (North America)
- MSN map (Europe)
- MSN map (world)
- TopoZone

Call	callbook	msg	wx	lat	lon	distance	direction	Last Position
WB4APR-9	**	**	.	39.00000	-76.50000	0.0		00:06:02:46
VA3ADG	**	.	.	38.99717	-76.50450	0.3	SW	05:22:10:17
WB4APR-1	**	**	.	38.99033	-76.49850	0.6	S	00:00:11:28
WE4APR-9	**	.	.	38.98667	-76.49283	0.9	SE	00:03:23:42
WB4APR-3	**	**	.	38.98500	-76.48550	1.3	SE	00:10:55:08
KB3KAK-9	**	.	.	39.02567	-76.50067	1.5	N	01:00:57:40
VA2JPN	**	.	.	38.97150	-76.49717	1.7	S	06:07:21:19
K3FOR-8	**	**	.	39.03200	-76.50267	1.9	N	00:08:58:06
WB1HAI-9	**	.	.	38.97067	-76.48400	2.0	SE	00:02:25:47
N3MNT-9	**	.	.	39.02117	-76.46400	2.5	NE	06:21:14:31
N3HU-9	**	.	.	39.01833	-76.44867	3.3	NE	00:02:18:02
N3KNP	**	**	.	38.97233	-76.55017	3.4	SW	04:01:37:14
W3AFE	**	**	.	39.03517	-76.45100	3.6	NE	00:02:14:24
K3TH-14	**	.	.	38.97383	-76.56283	4.1	SW	08:23:06:24
K3TH-3	**	.	.	38.97400	-76.56317	4.1	SW	00:00:14:52
N3HU	**	.	.	39.04017	-76.44183	4.2	NE	00:00:01:28

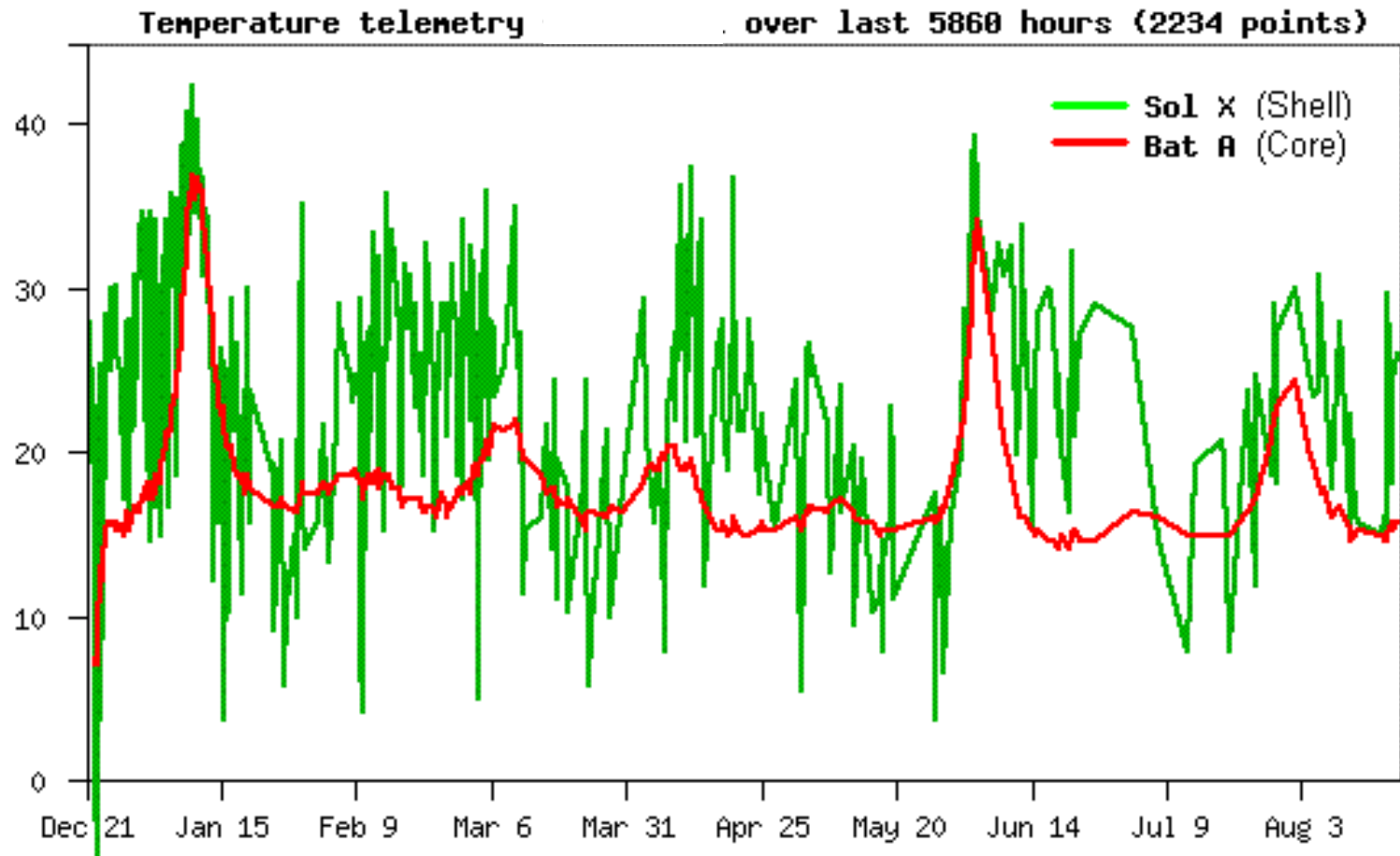
* Click to see all stations on map

Based on the USNA Automatic Packet Reporting System

Findu.com Telemetry Plots



Live Example: www.aprs.org/wb4apr-15.html



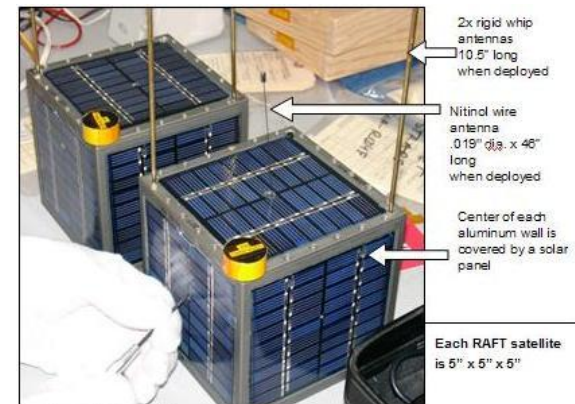
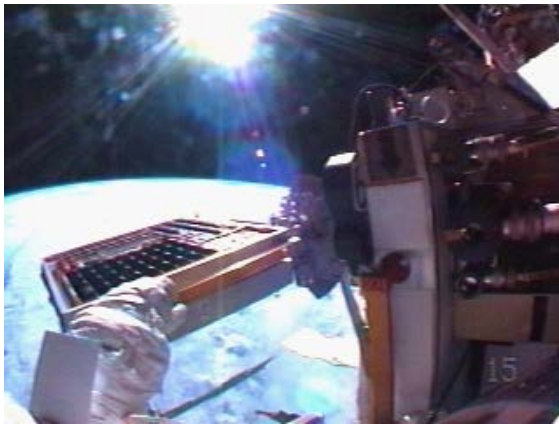
QuickLook: Global APRS Data Network

- aprs.fi - Every Packet on Earth
- ariss.net - Every packet via ISS
- pcsat.aprs.org – Every packet via USNA Sata

APRS in Space

Automatic Packet Reporting System

- 2001 PCSAT-1 Prototype Comm (semi-operational)
- 2006 PCSAT2 on ISS (returned after 1 year)
- 2007 ANDE de-orbited in 1 year
- 2008 RAFT de-orbited in 5 months
- 2007 Present ISS semi-operational due crew settings
- 2014 CAPE II AX.25 U of Louisiana (Nick Pugh)
- 2015 PSAT APRS and PSK31

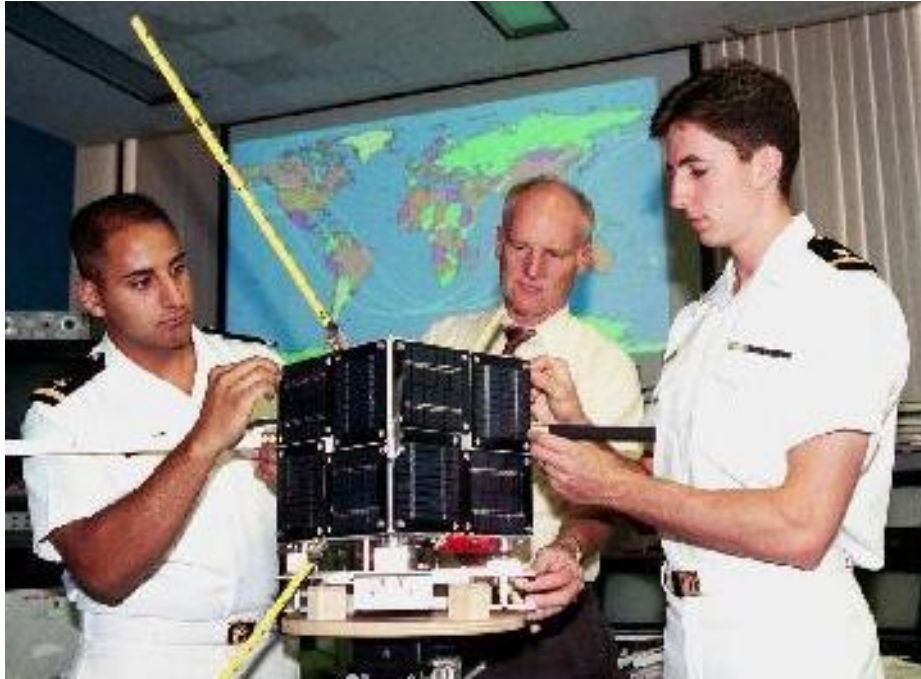


APRS space frequency is published as 145.825

See live downlink on <http://pcsat.aprs.org> and www.ariss.net

APRS in Space

PCSAT – 2001 to Present



Swarthout: “Oldest
semi-operational
Student built satellite
in space”

Eng-model at Udgar-
Hazy Smithsonian

Established the APRS space frequency as 145.825

Feature: Radiometric spin at 0.6 RPM

See live downlink on <http://pcsat.aprs.org> and www.ariss.net

APRS in Space

ANDE Satellite (free ride)



Insulated 2 halves for
A VHF antenna

Operated full 1 year mission

Free ride, but...

- No external solar cells
- No external Antennas

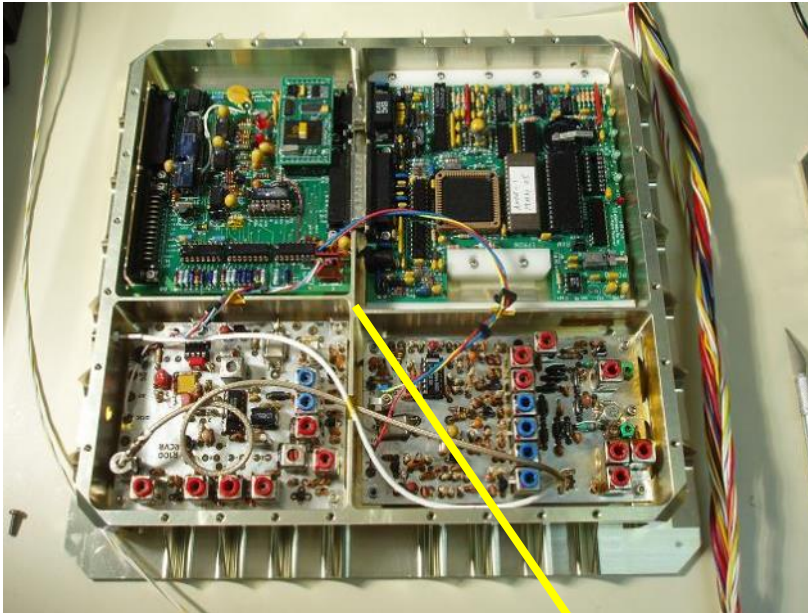
Filled it with 4 trays
112 D-cell Lithiums



See live downlink on <http://pcsat.aprs.org> and www.ariss.net

Huge reduction from transponders on PCSAT's 1,2, ANDE and RAFT missions

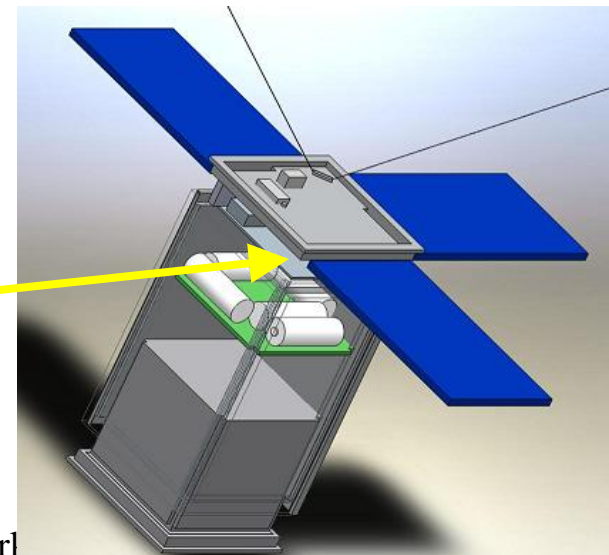
Psat USNA-0601



Earlier reductions to 5"
cubesat on RAFT (2006)

4:1

Now reduced 18:1
in volume/mass for
4" cubesat 2009



APRS Global data network

AX.25

A single 3" COMM card

145.825 MHz

Mission: Remote Data Relay, Data Exfiltration, Remote Sensor Relay

Benefit: Support Space Education on the ground through space applications and student experimental access

Hardware: VHF simplex data Xsponder 145.825 MHz

Size/Mass: < 10 cu.in (1 PCB 3.4" square), <0.1kg

Power: < 1W orbit average, 5 volts.

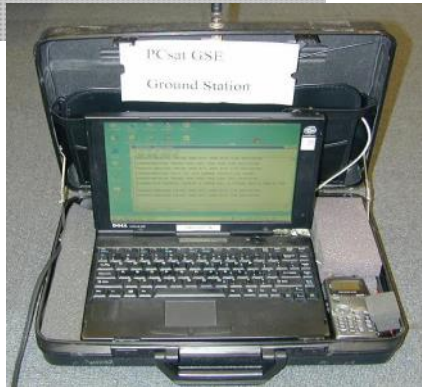
Integration Requirement: Simply, on/off (or *)

Structure Impact: Needs 19" thin wire whip antenna (1 cu.in)

Benefit to Spacecraft: High visibility to worldwide educational institutions, fosters collaboration, orders of magnitude greater student experimental access to space systems (ground segment). * Independent back-up telemetry command/ control channel, RS232 serial data, 16 on/off discretes, backdoor reset capability. Worldwide Telemetry Beacon access via global station network.



APRS Global data network



Internet Linked for live Telemetry

8/14/2018

Global Volunteer

Groundstations

feed live downlink into Internet



APRS Global data network

APRS iGate



APRS IGate
with Raspberry Pi
and DVB-T stick

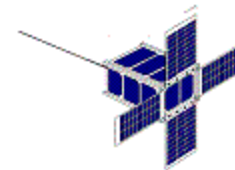
DK3WN

<http://www.kubonweb.de/?p=130>
<http://www.mstewart.net/super8/aprs/RASP/index.htm>
<http://n5dux.com/ham/raspberrypi/igate.php>
<http://www.radio.cc/post/aprs-igate-with-raspberr-pi-setup>

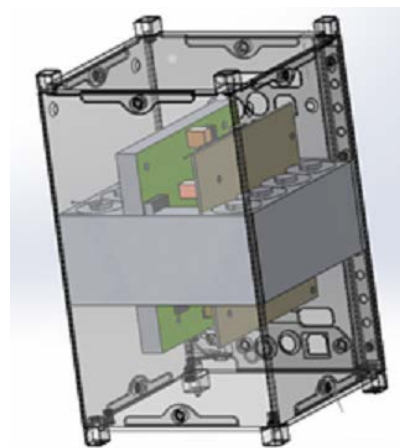
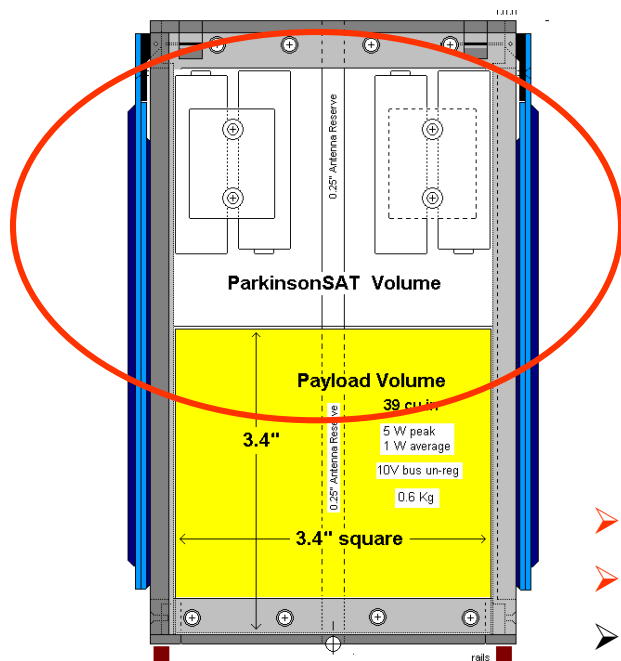
Raspberry PI iGate APRX with soundmodem
https://www.youtube.com/watch?v=MtUnuJn_70o



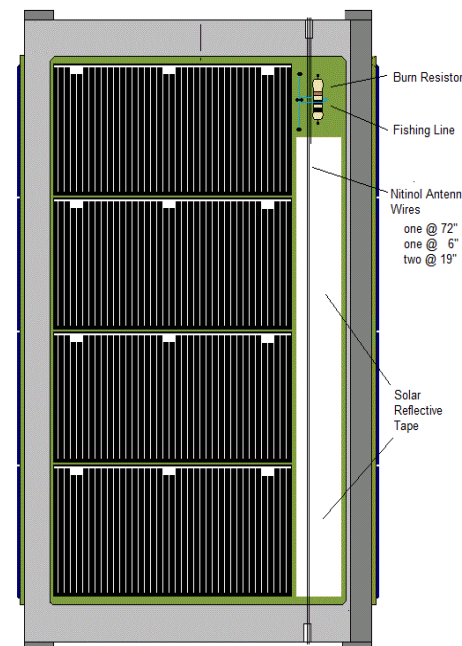
APRS Global data network



75% Payload Space Available! (only 50% shown here)

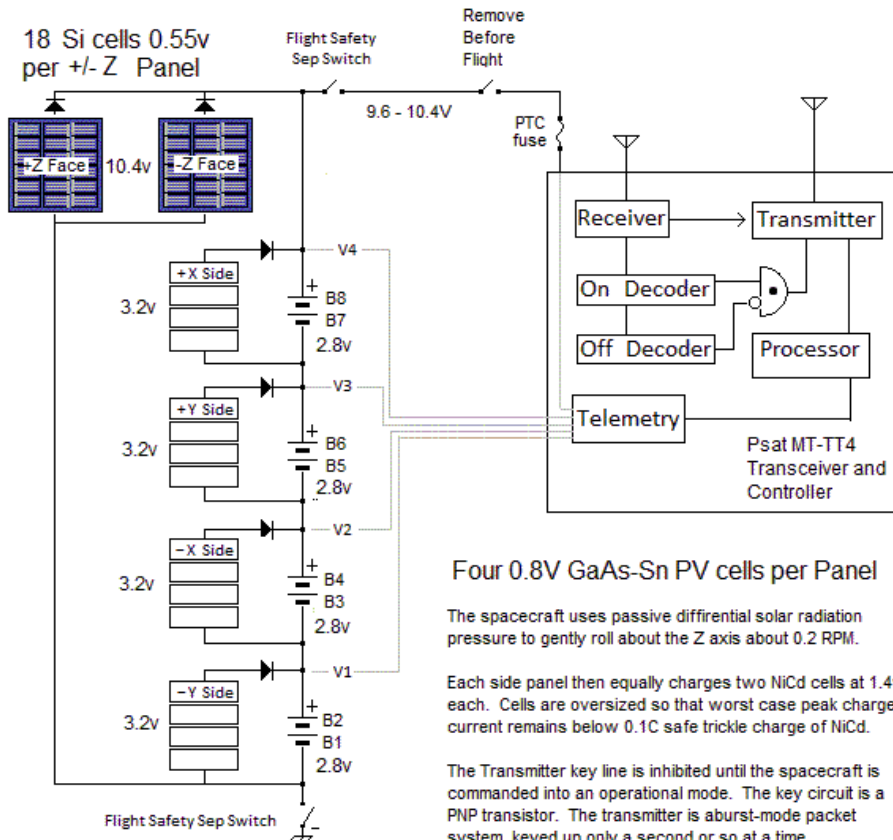


- 18 cu.in for Transponder
- External 19" whip antenna
- 68 cu.in for Aux Payload (SPMS?)
- Aux payload gets 4" external panel
- Aug payload gets .5 kg – self contained
- 1 to 3W average power for aux payload

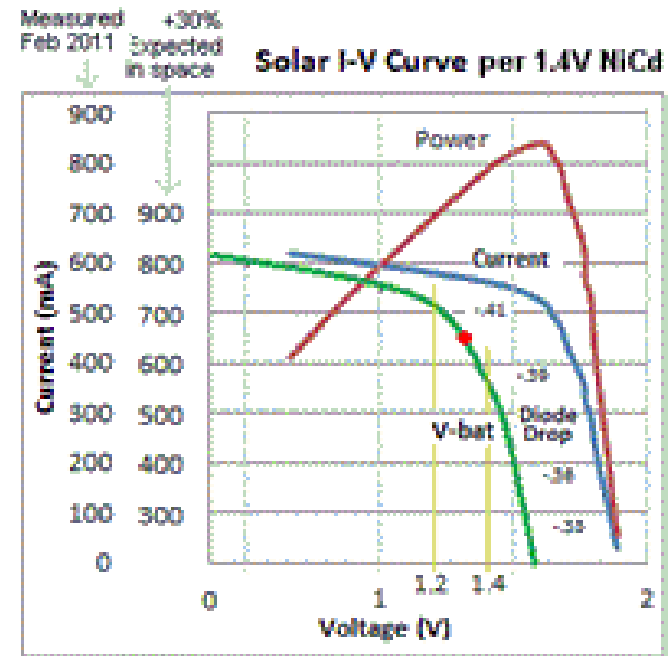


PSAT Unique Parallel-charge EPS Design

- Uses 2 NiCd cells per low-cost silicon solar panel = 1000-to-1 cost savings

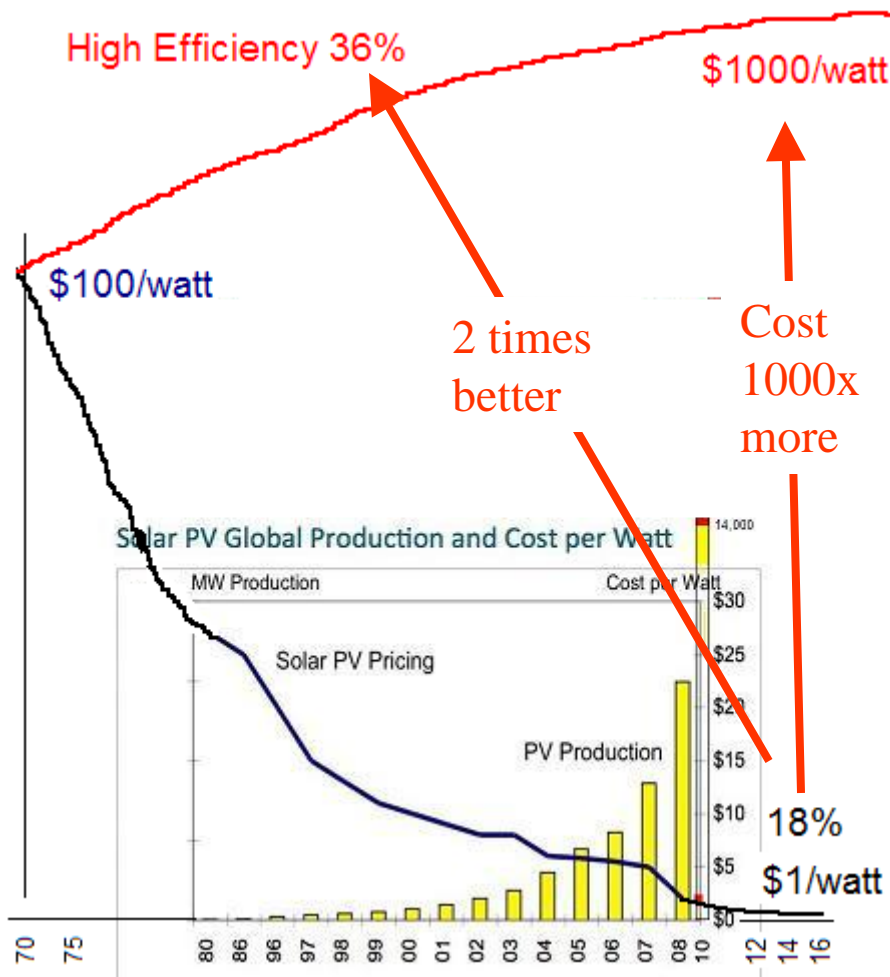


Passive Battery Charge Regulation



No BCR: match IV w NiCds

Silcon Solar is 1000 times lower cost

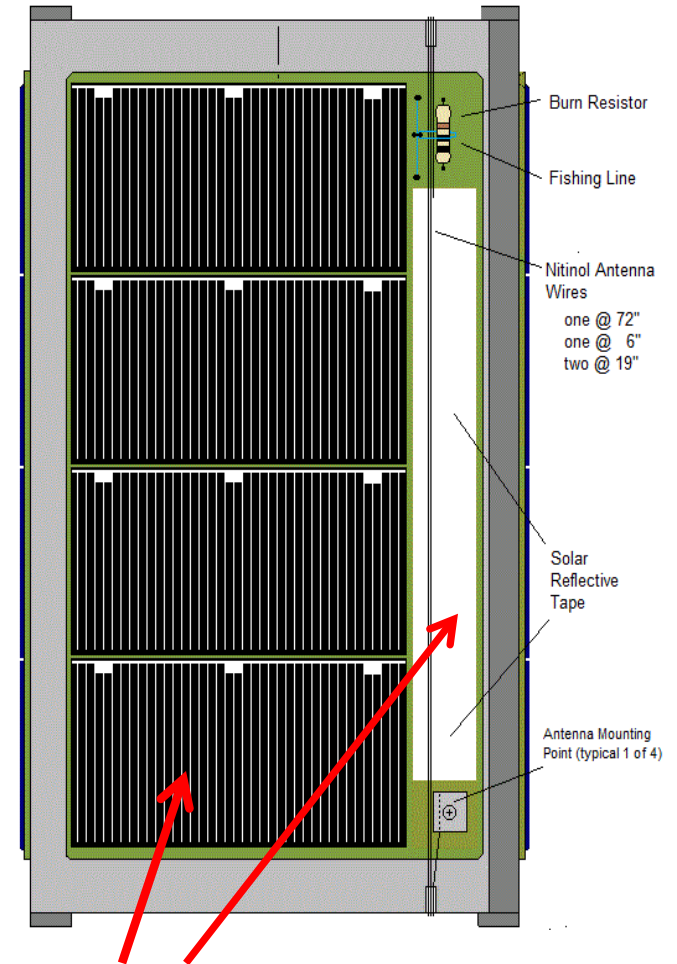
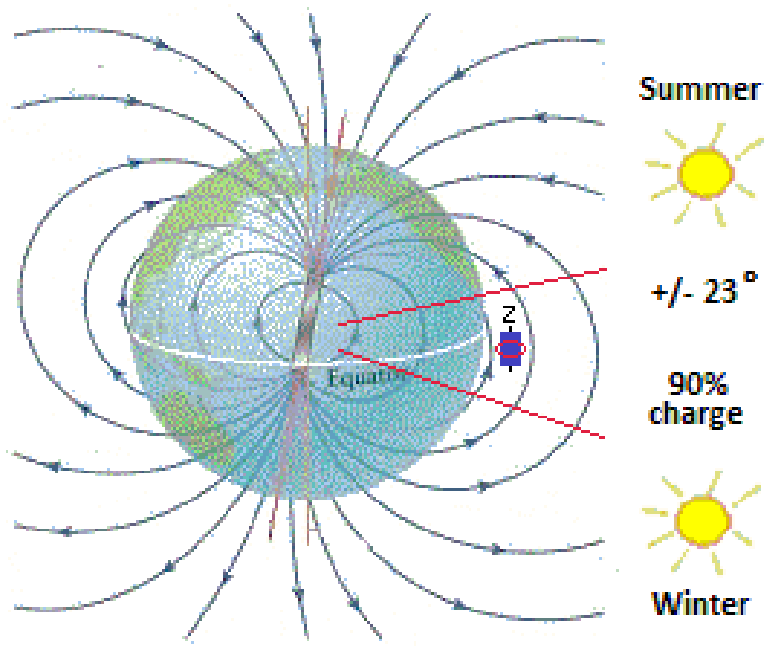


High efficiency prices
ONLY go up since the
space industry will pay
anything for each
additional 1 percent.

Home panel prices
only go **down** since
homeowners will not
buy anything but the
cheapest

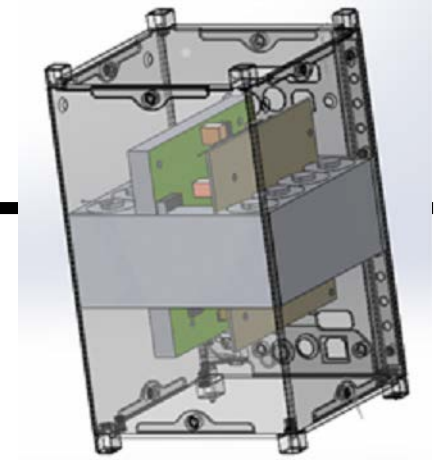
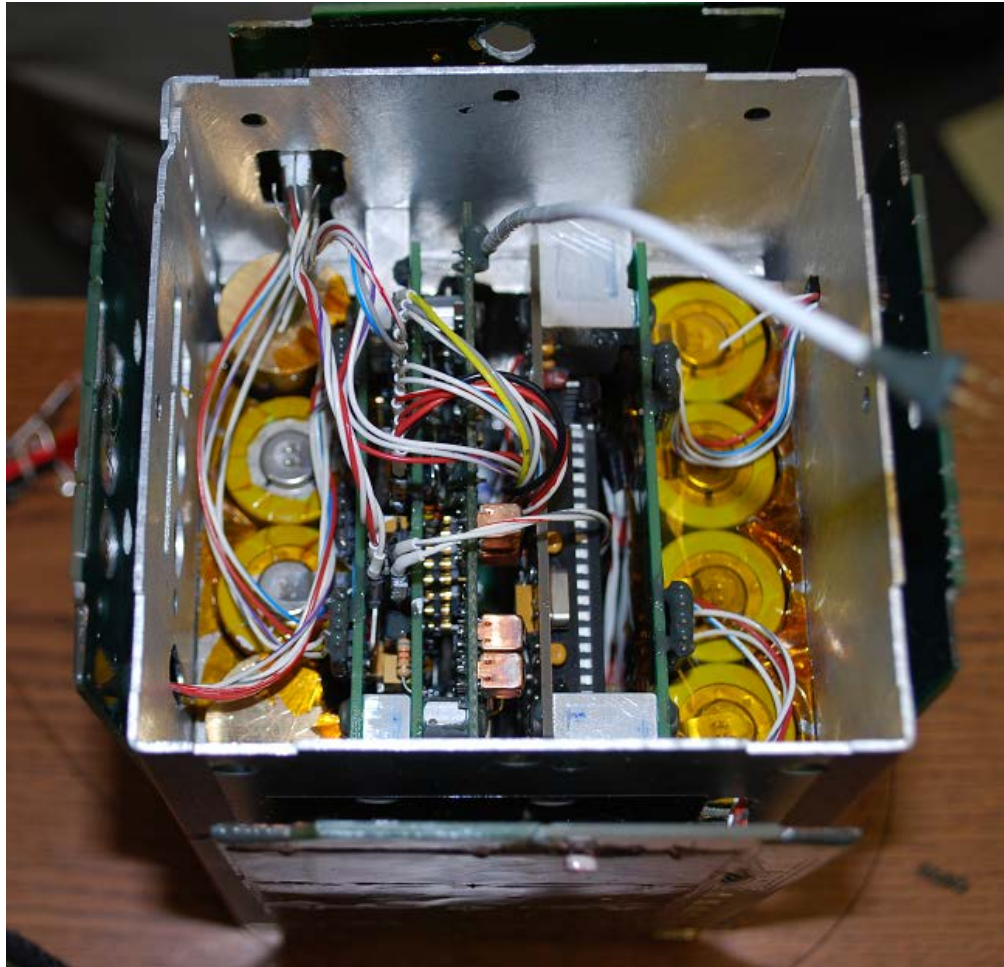
Unique Power Attitude – Z coil ADCS

- Uses only one Z coil for attitude Control
 - Fires only within ± 20 deg of Equator
 - Solar Panel angle better than 95% power
 - Higher reliability
 - Passive Spin maintenance



Differential Radiation Spin

PSAT's mass is centered in Z



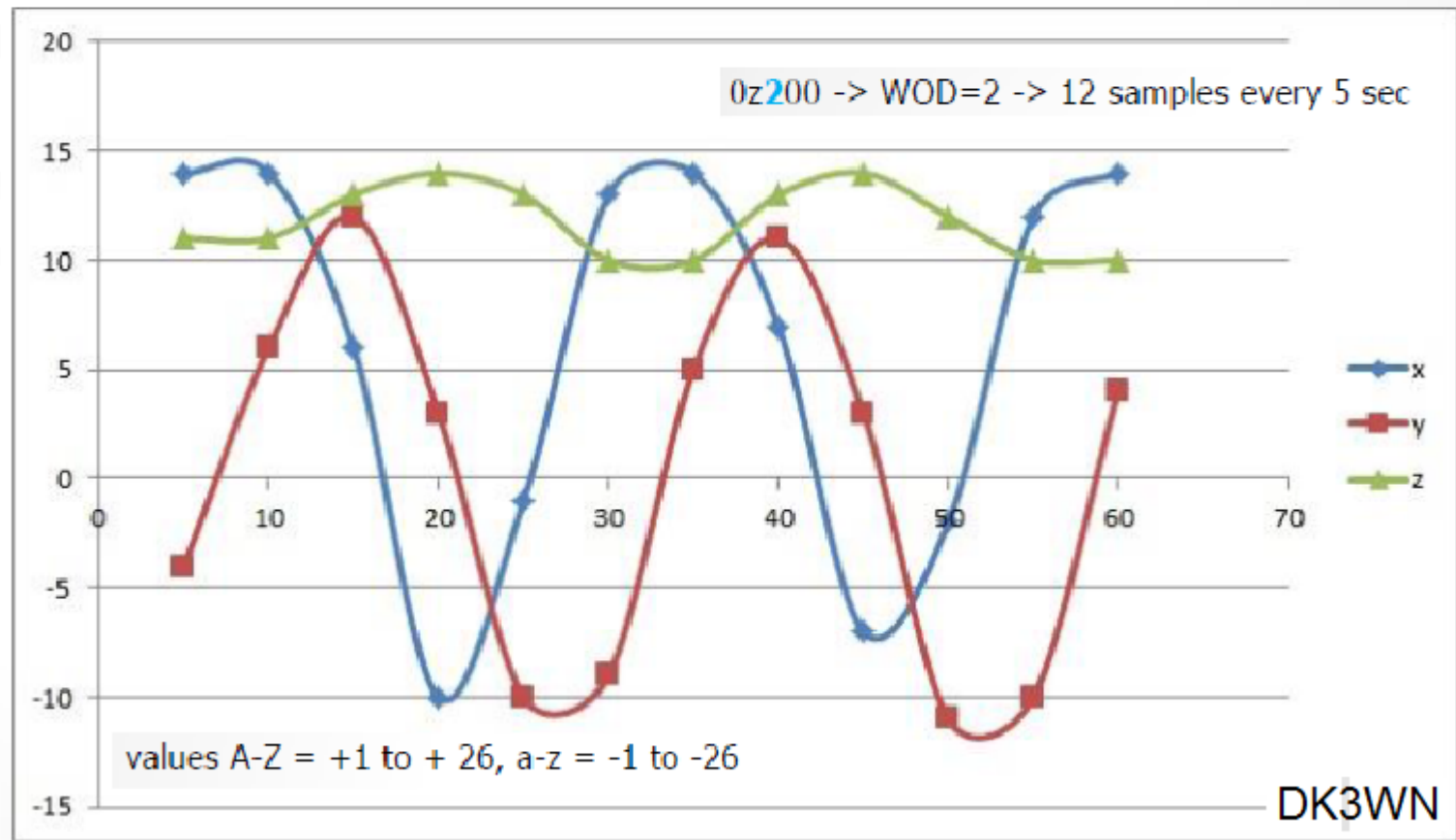
- For Maximum MOI about Z
- Batteries to outside for MOI & Shielding
- Stainless steel belt around everything

PSAT BS2 CPU telemetry – spin analysis

S#033814, Oz290, qhDqhEqhFqhHqhIqhIpiJpiKpiLphLphMphM

sun vector triplets

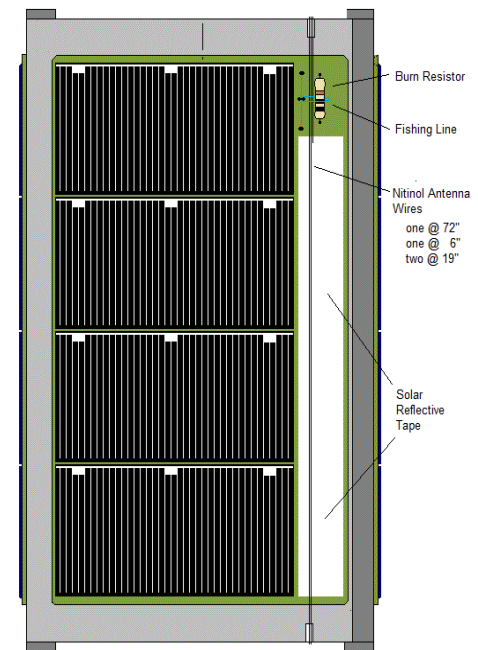
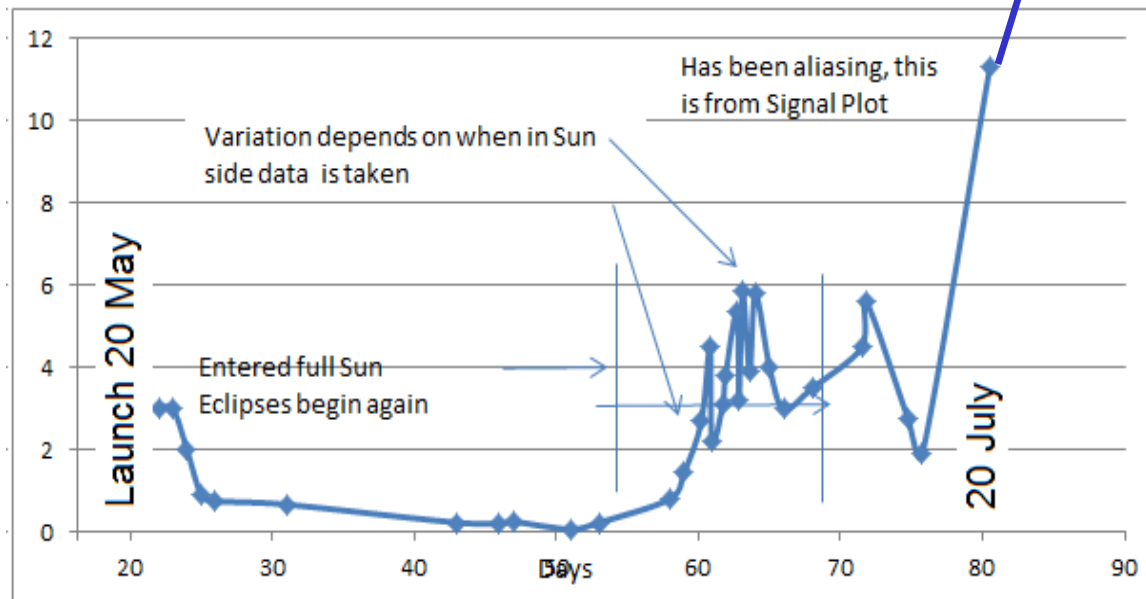
xyz xyz xyz xyz xyz xyz xyz xyz xyz xyz xyz xyz



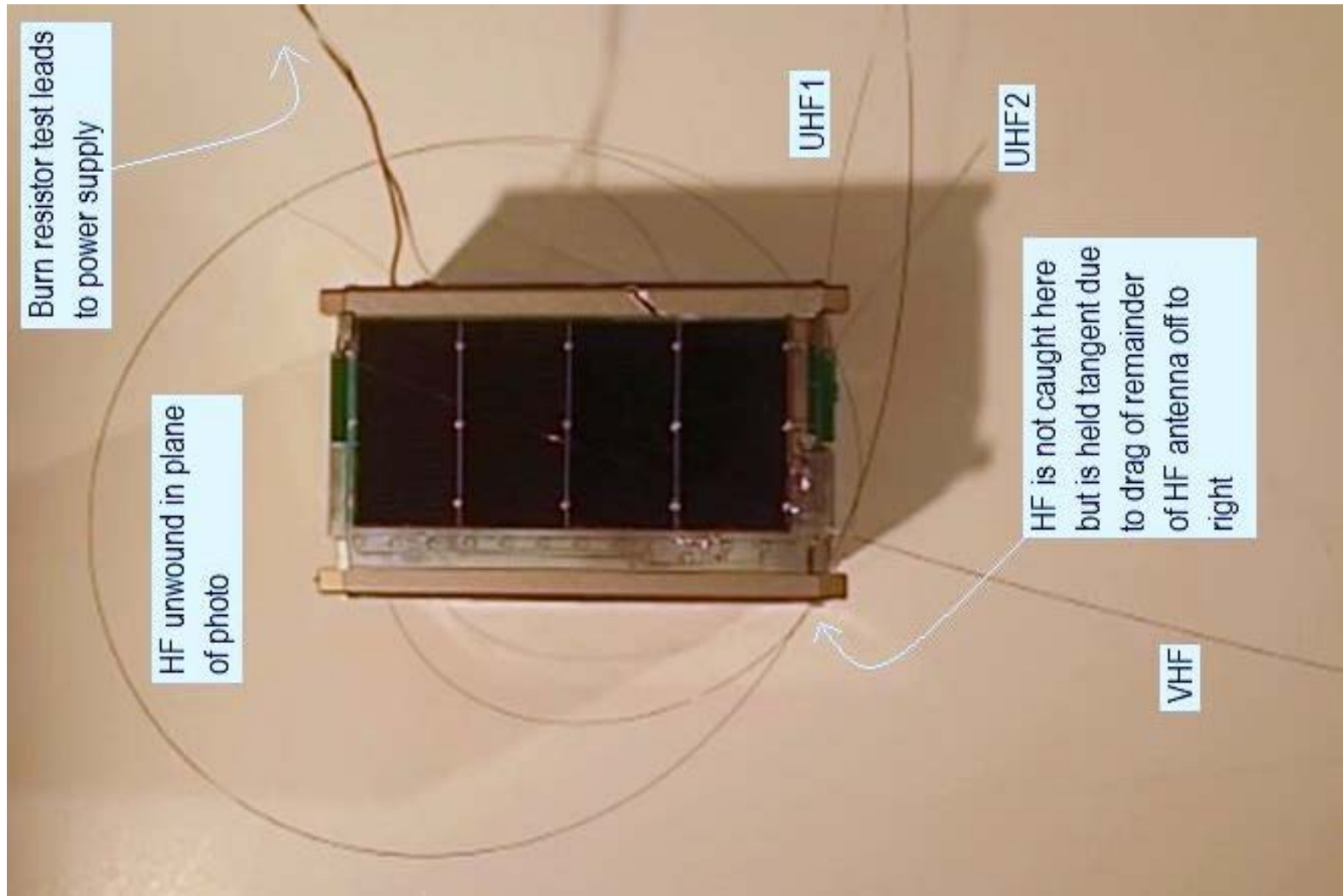
1 Aug is 27 RPM!

- When we find the time we are really looking forward to understanding our Solar Radiative Spin system.

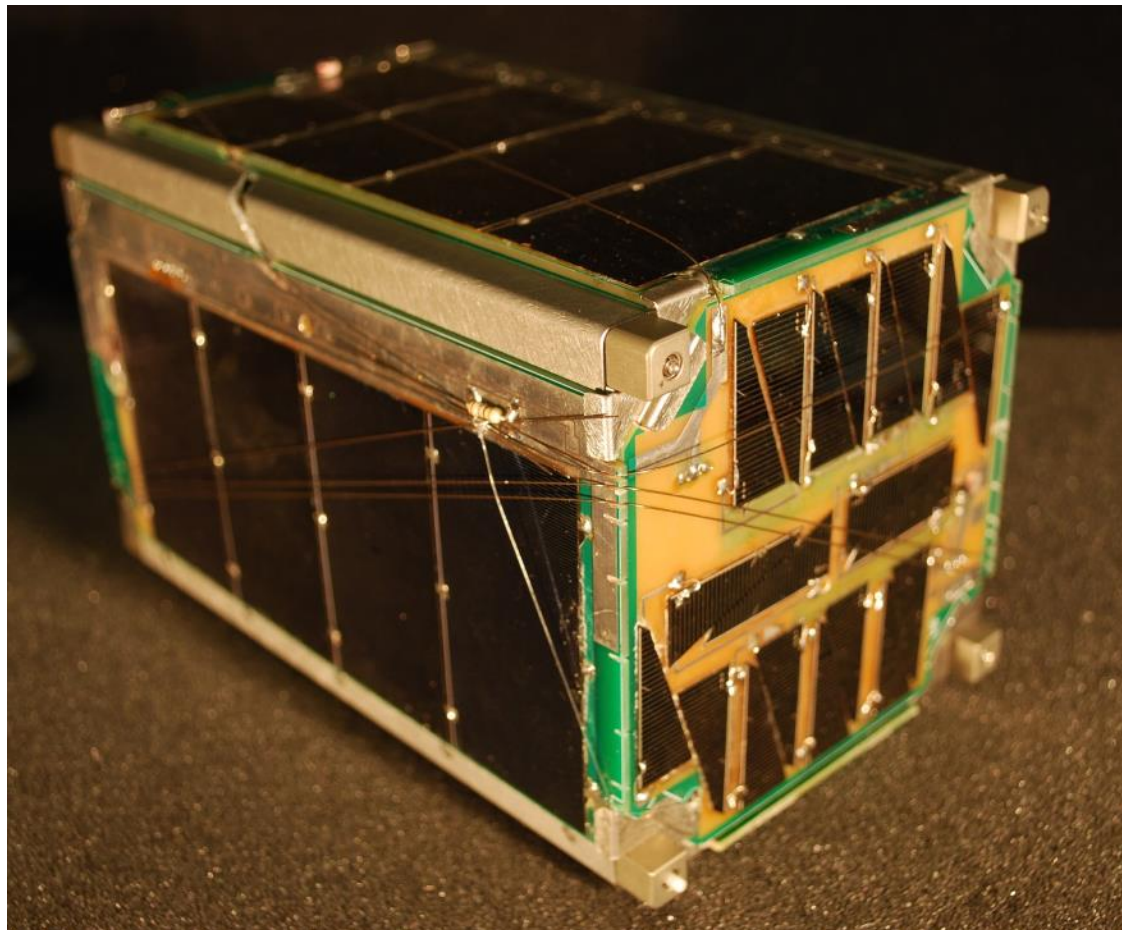
PSAT RPM from Sun vector Telemetry



PSAT Nitinol Wire Whip Antennas



Wrapping Antennas to one Burn Resistor



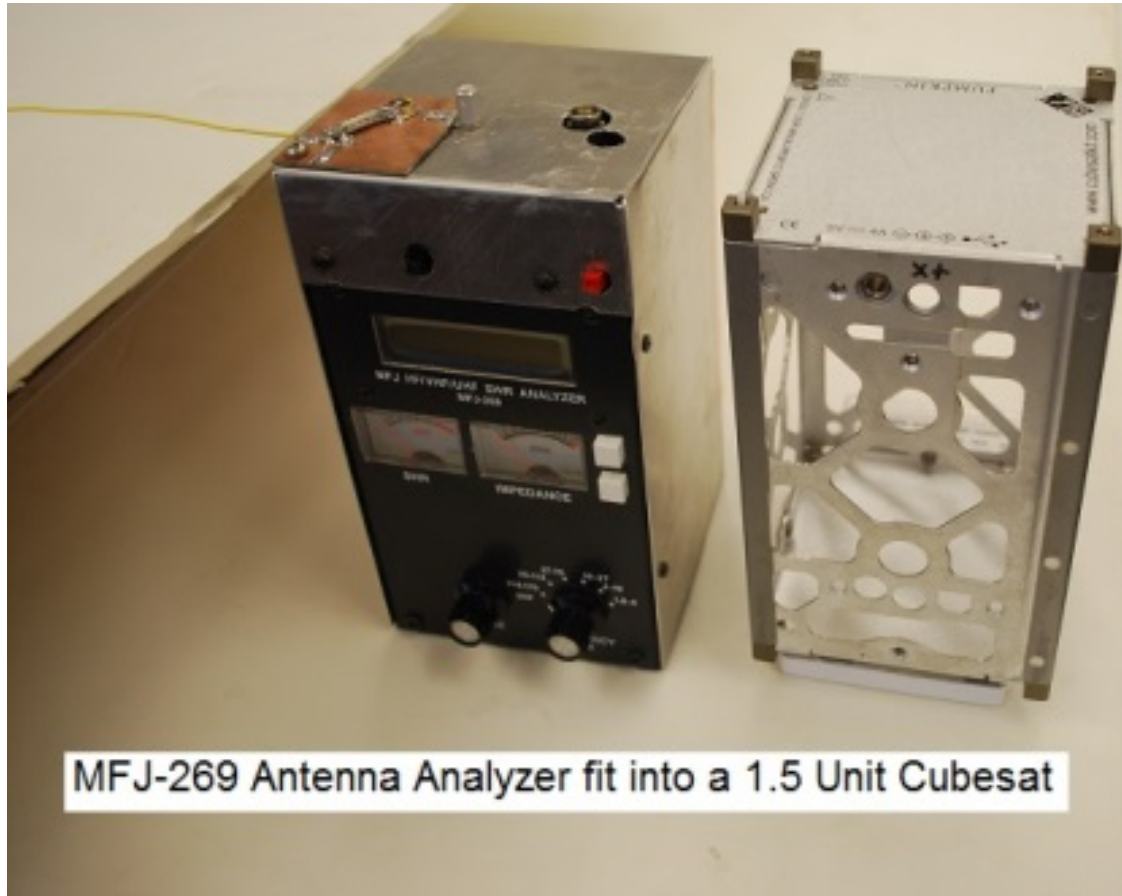
2 Orthogonal
UHF whips

One VHF whip

One 6' HF whip

3rd Enable Switch

Tuning Antennas on a 7" Spacecraft

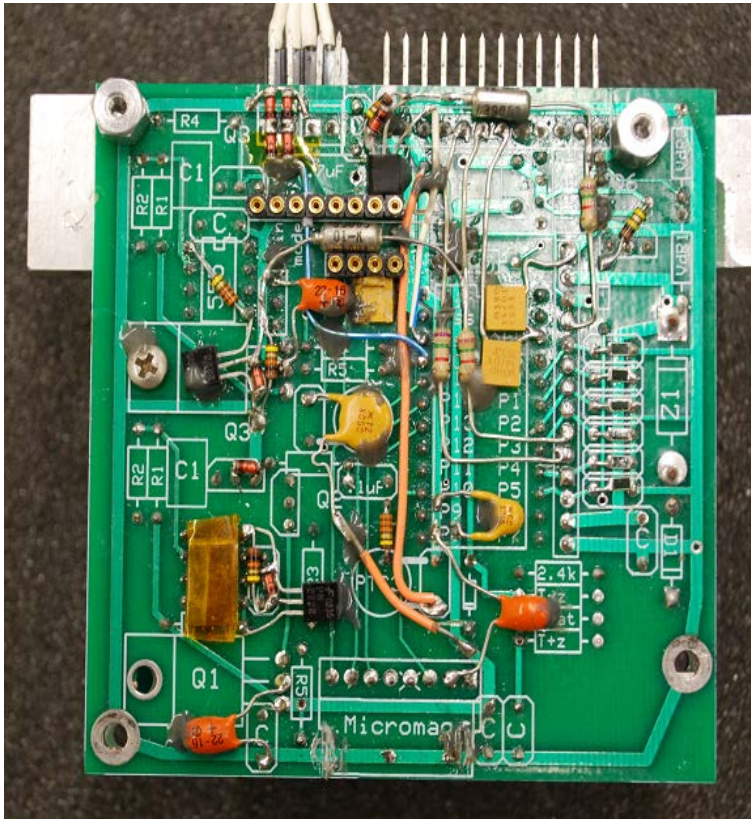


Imagine turning a 6' HF whip on a 7" spacecraft Ground plane!

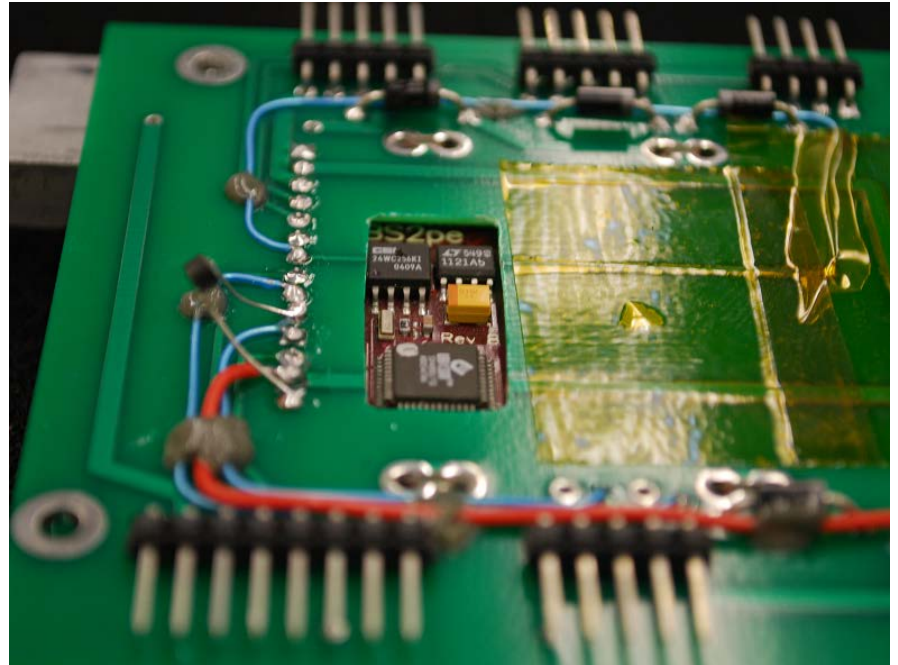
Any instrument connection detunes SWR to infinity

So, Put Analyzer inside!

How not to Make a Satellite

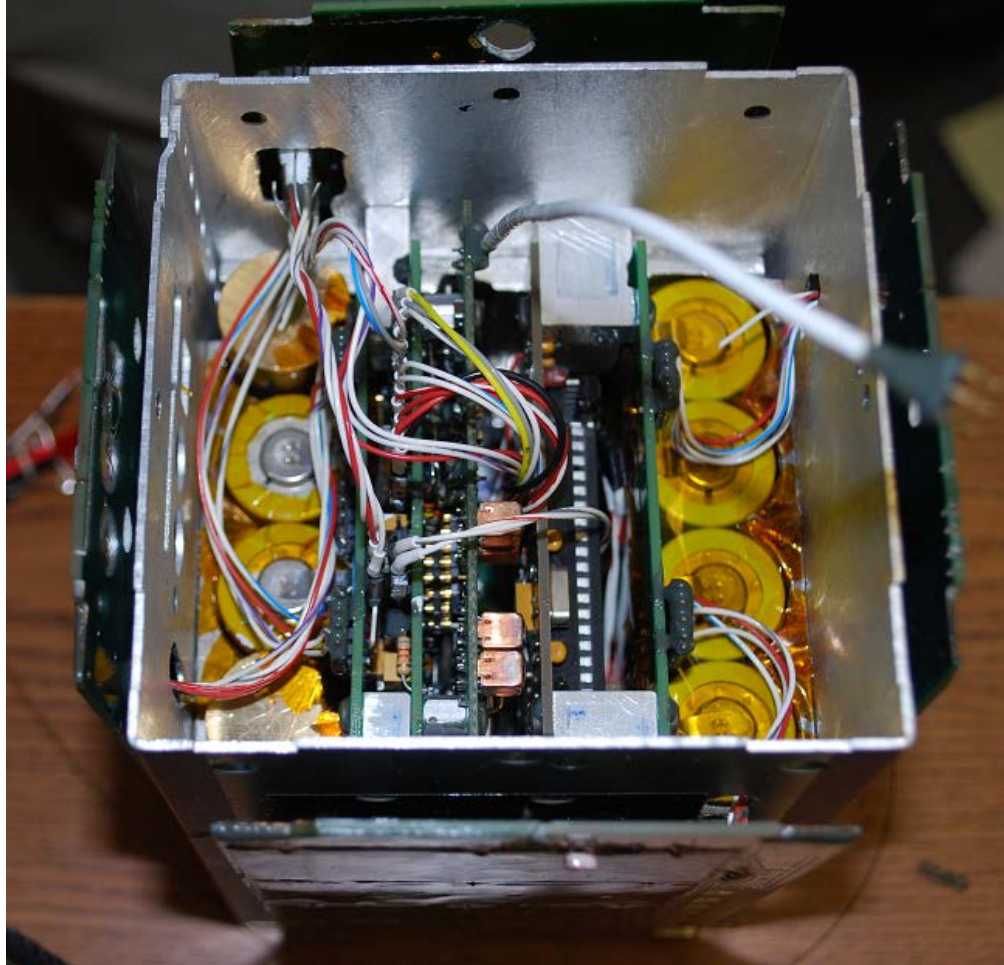


Stop adding neat features...



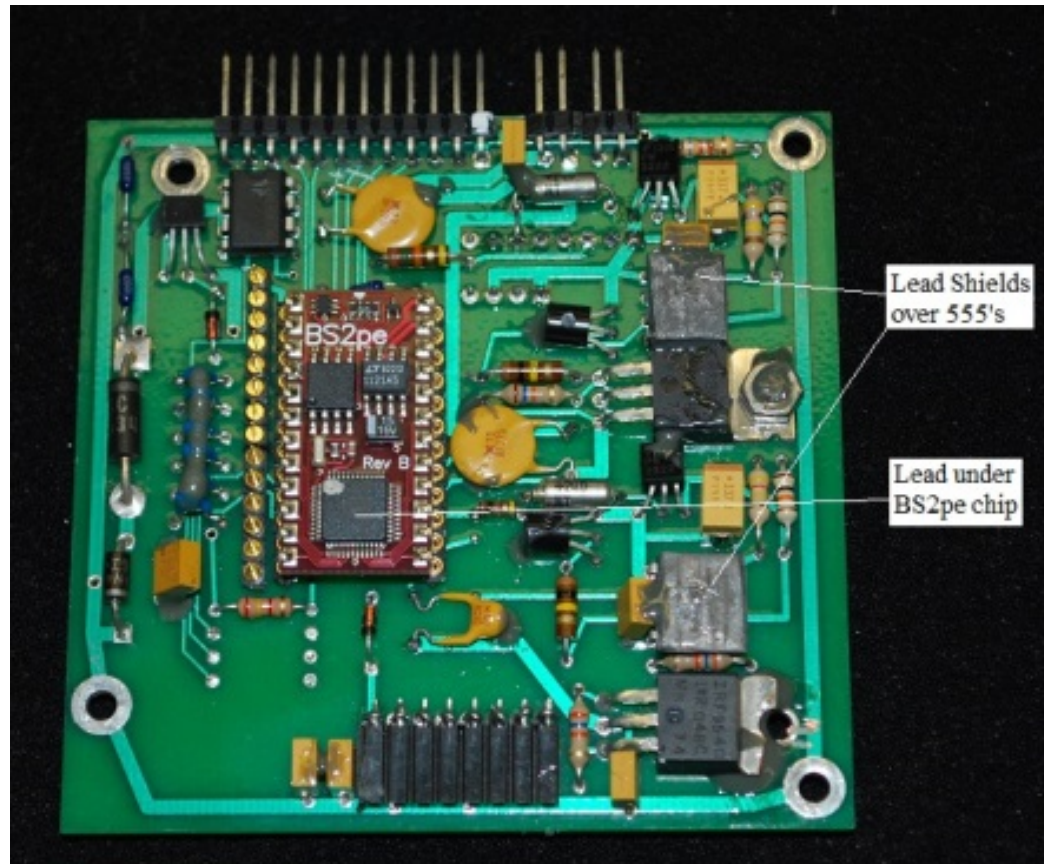
Make sure it fits

The boards stack across and zero clearance



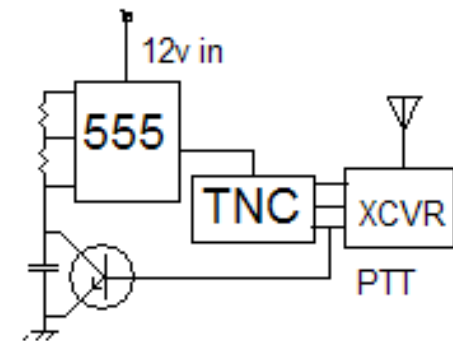
- For Maximum MOI about Z

Multiple CPU Reset Paths



Multiple Resets:

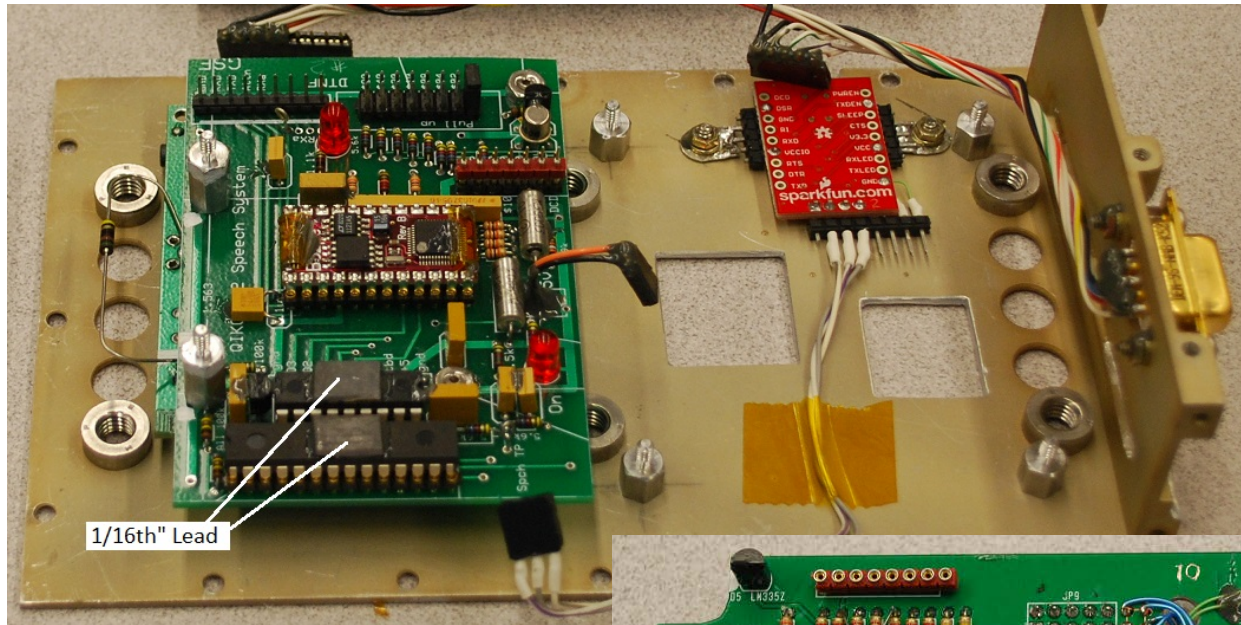
- 555 Watchdog



- Command bit
- 5 day timeout
- Second RX
- Touchtone

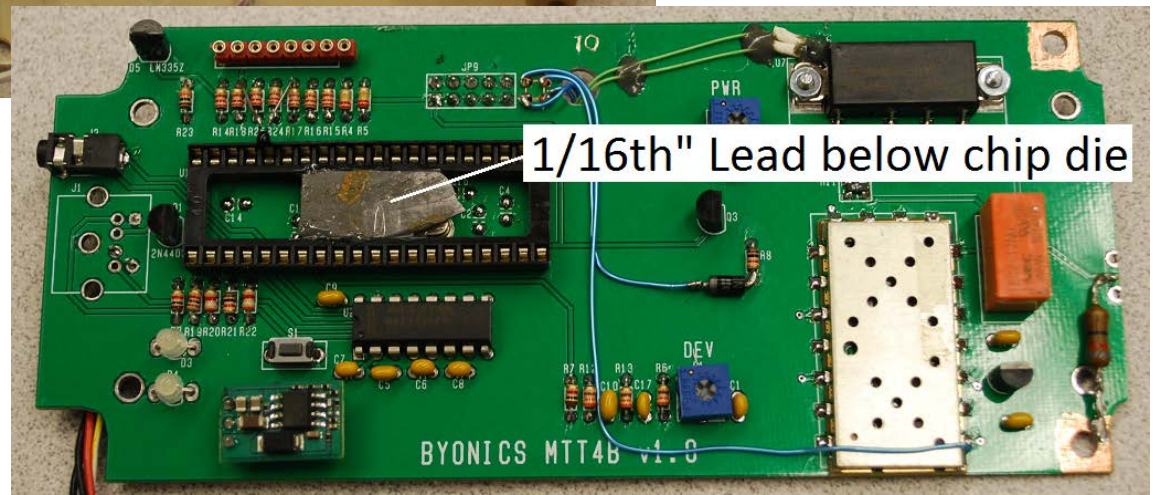
Lead shields over CPU, RAM and other critical dies

Chip Radiation Shielding



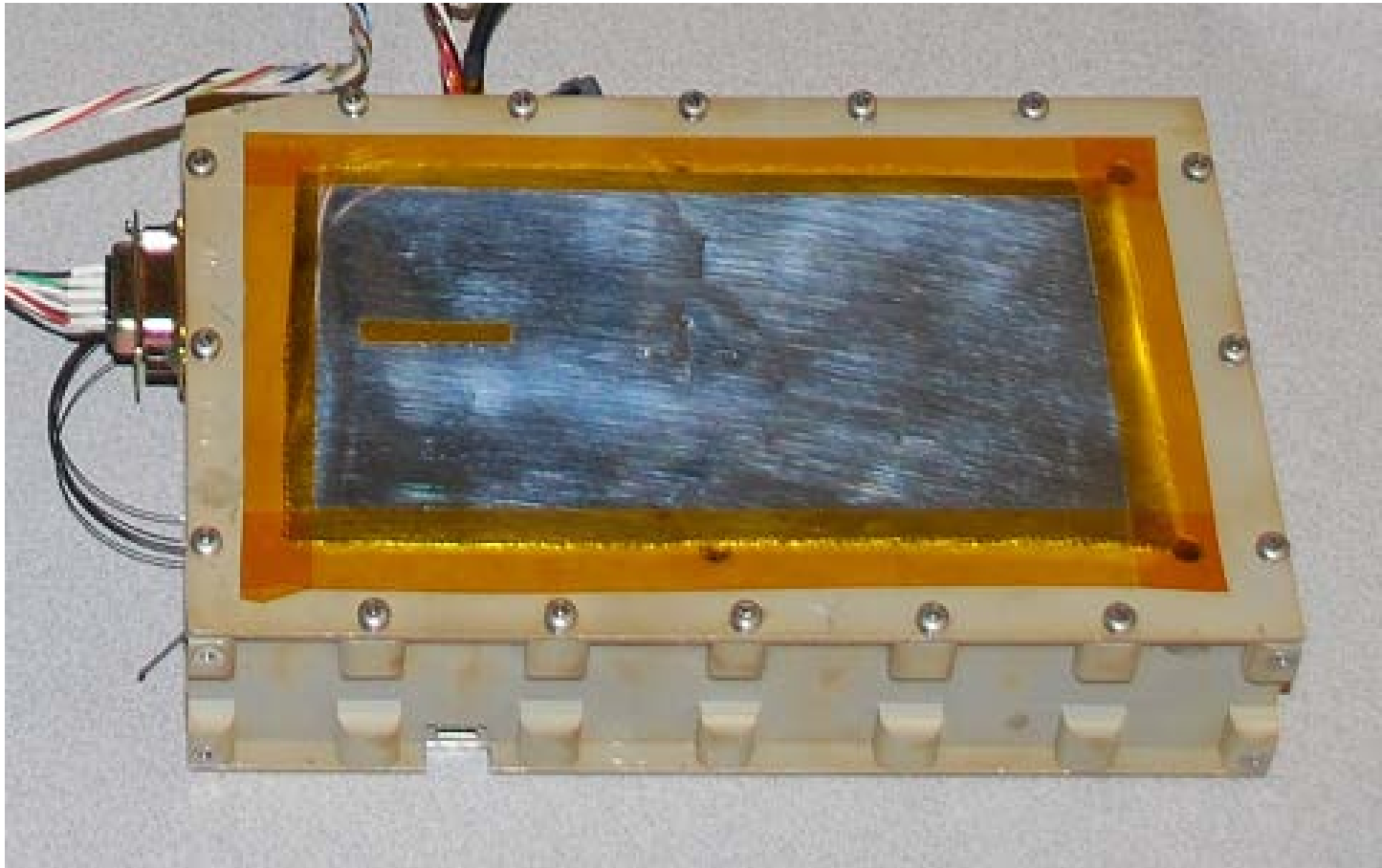
Radiation
Shielding
(Lead vs
Tantalum)

Top and bottom
of CPUs, RAMS
And EEPROMS



QIKCOM-1,2 Touchtone/Voce APRS satellite Xponder

145.825 downlink



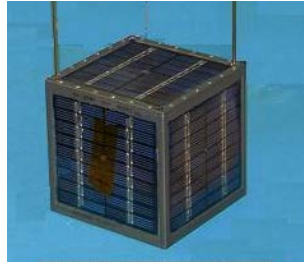
APRS Global data network

My USNA Satellites

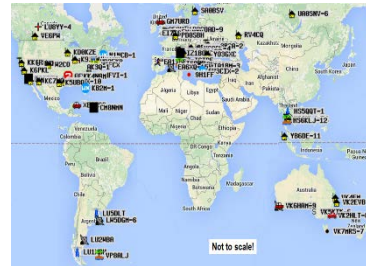
Naval Academy – Education of the Future Space Cadre



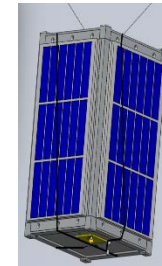
PCSAT (2001)



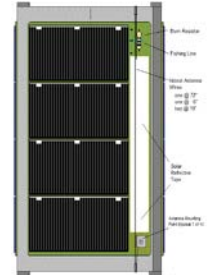
RAFT(2006)



ARISS on ISS(2007)



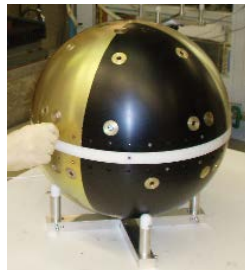
PSAT(2015)



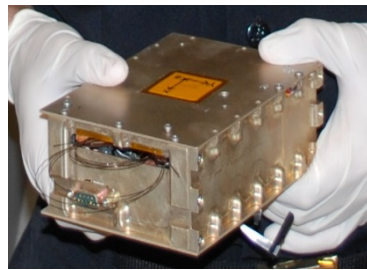
PSAT-2(2017)



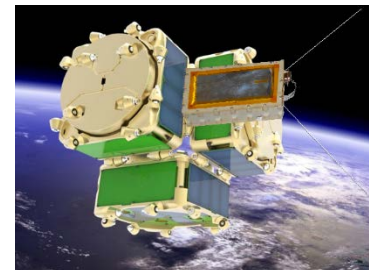
PCSAT2(2006)



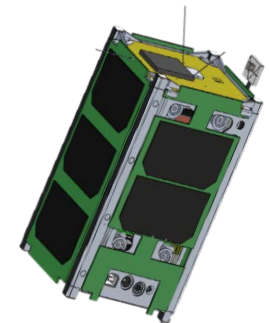
ANDE(2006)



QIKCOM-1 on ISS



QIKCOM-2 (Aug 2016)



BRICSAT-2 (2017)

Key: Alive, De-orbited, Host, Manifest,

Relability Features



Oldest Student Sat in Space (2001-2018)

- 1980's RF circuits
- Physical caps/coils
- Tuning cores
- XTAL controlled Freq
- One CPU - Modem
- AX.25 Packet Radio
- Commercial HAM
- Hundreds /thousands
- Setups in Eprom
- Chips in sockets

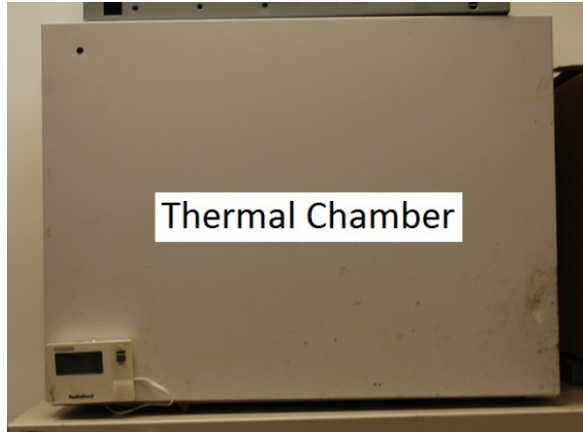
Never leave a bakeout unattended



Never leave
flight
hardware
unattended....

Especially in a
“found”
thermal
chamber with
cord cut off...

Fail-safe Heating Chamber

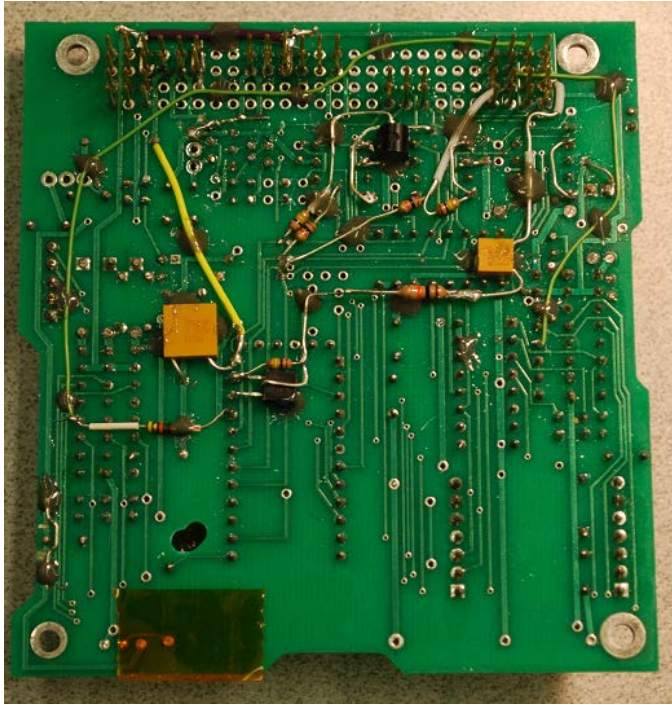


Fail-safe
Thermal
Chamber

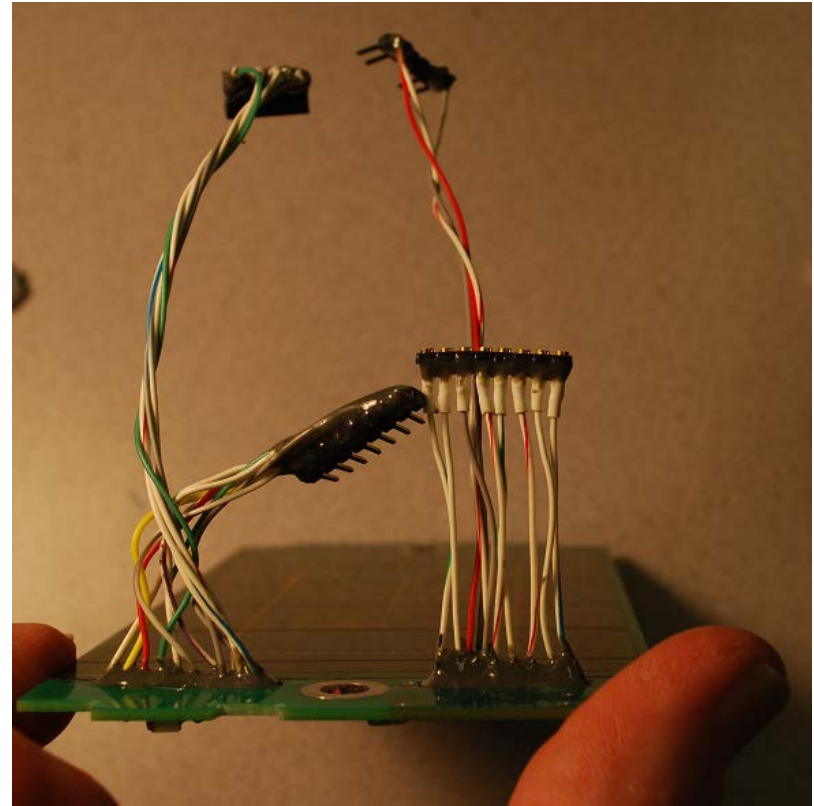
Just screw in best
combo of bulbs to
achieve desired temp



Low-cost Approaches



Always find
something to
Improve or tweak

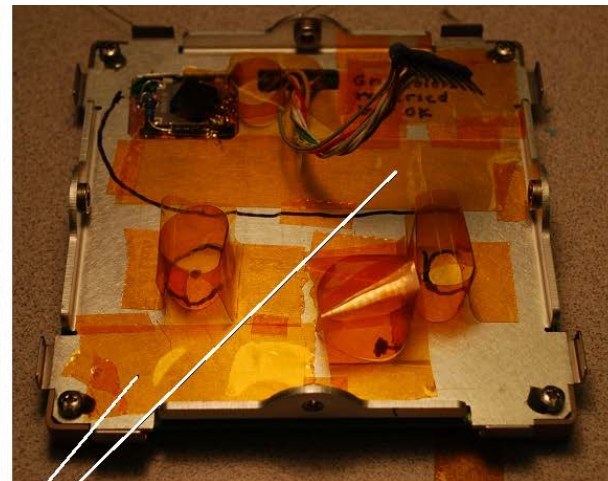
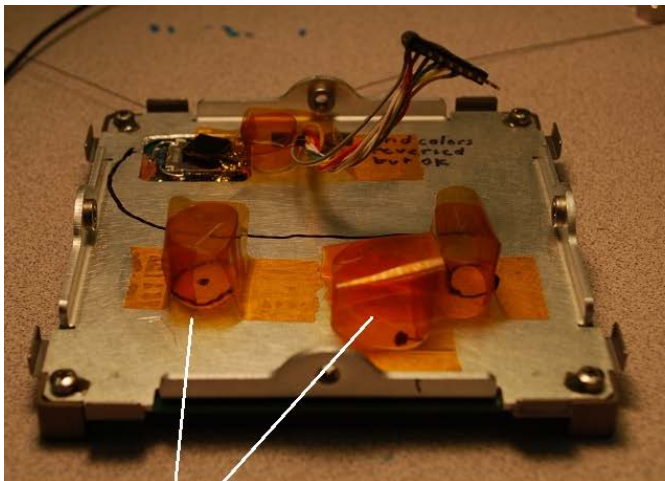
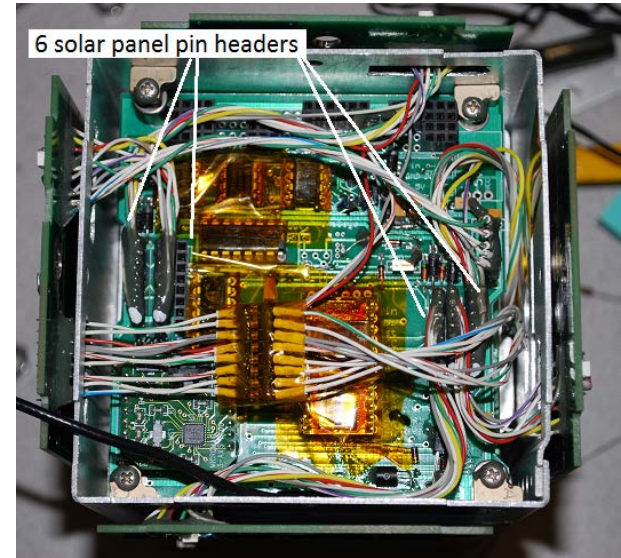


All connectors are just
0.1" Pin headers
(Solar panel w GSE)

Low-cost Approaches



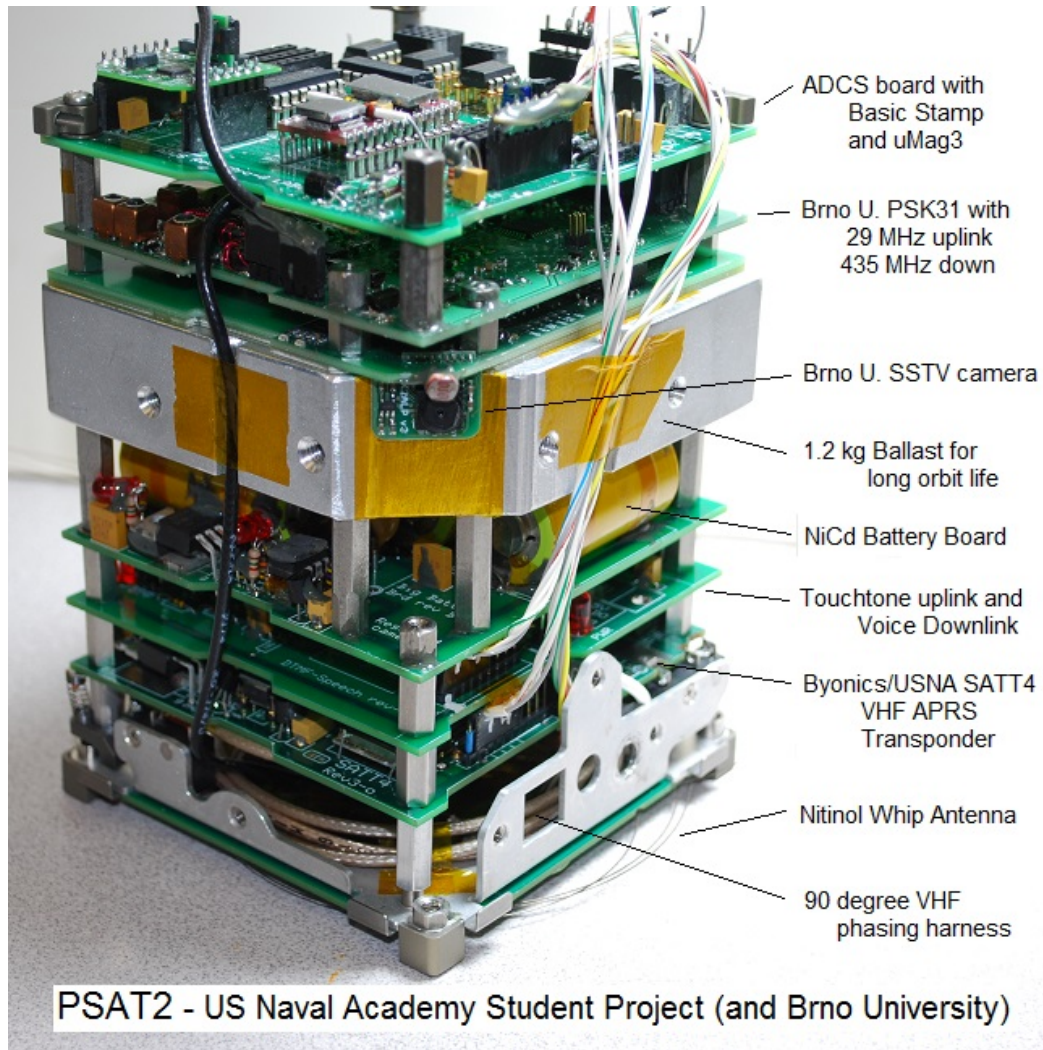
Final
Top Panel
Assembly



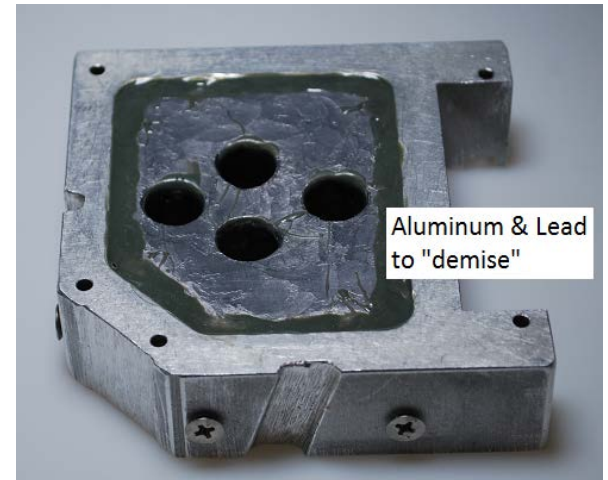
Tape Compressors to hold things on top of the stack in place.

Tape "catchers" sticky side up, to catch any debris that might still be inside.

Ballistic life Extension

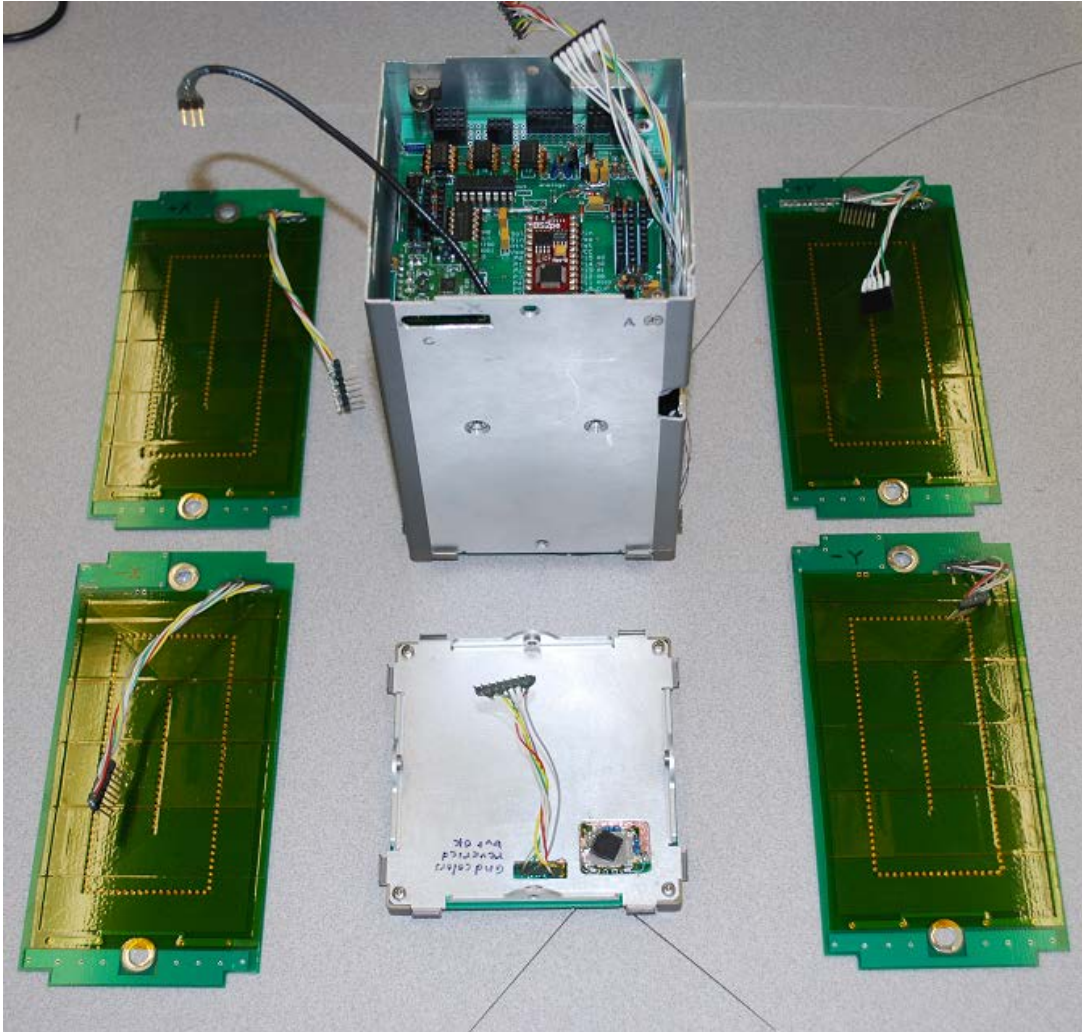


PSAT2 Stack



1.2 kg Ballast for long life

Solar Panel PCB Functions

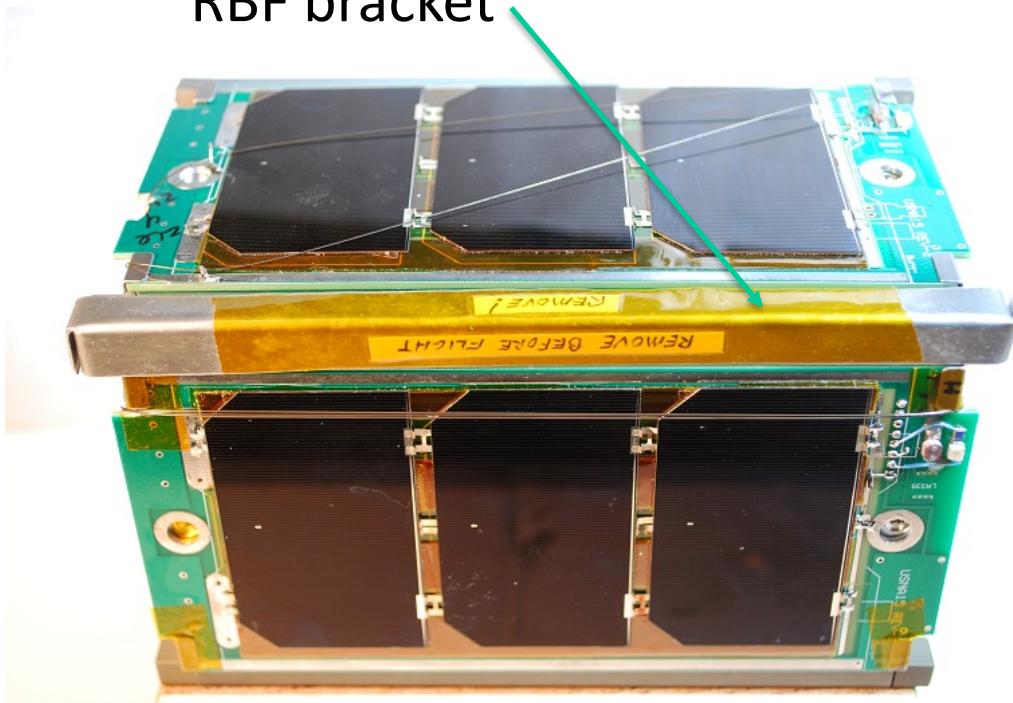


Solar Panels:

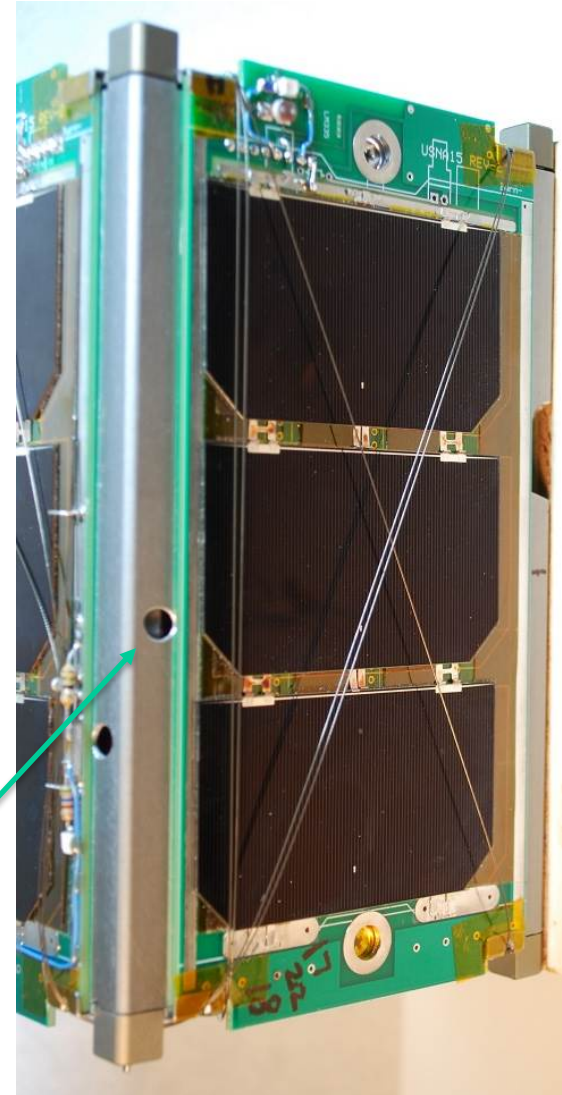
- 7.5 Volt UTJ Cells per side
- Torque Coils 2/panel, 4/axis
- Temp. and Sun Sense / side
- Antennas on top / bottom
- Cross polarized for Omni
- Pin-header connections
- Camera view port corner

Low-cost Features

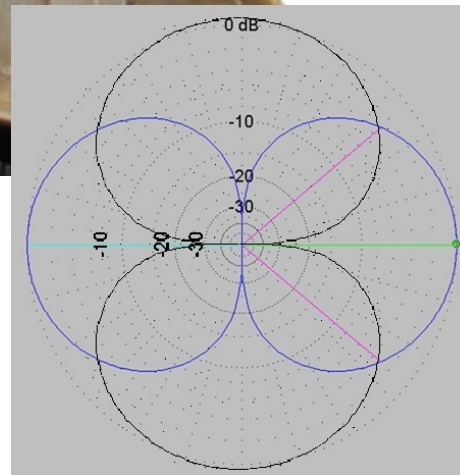
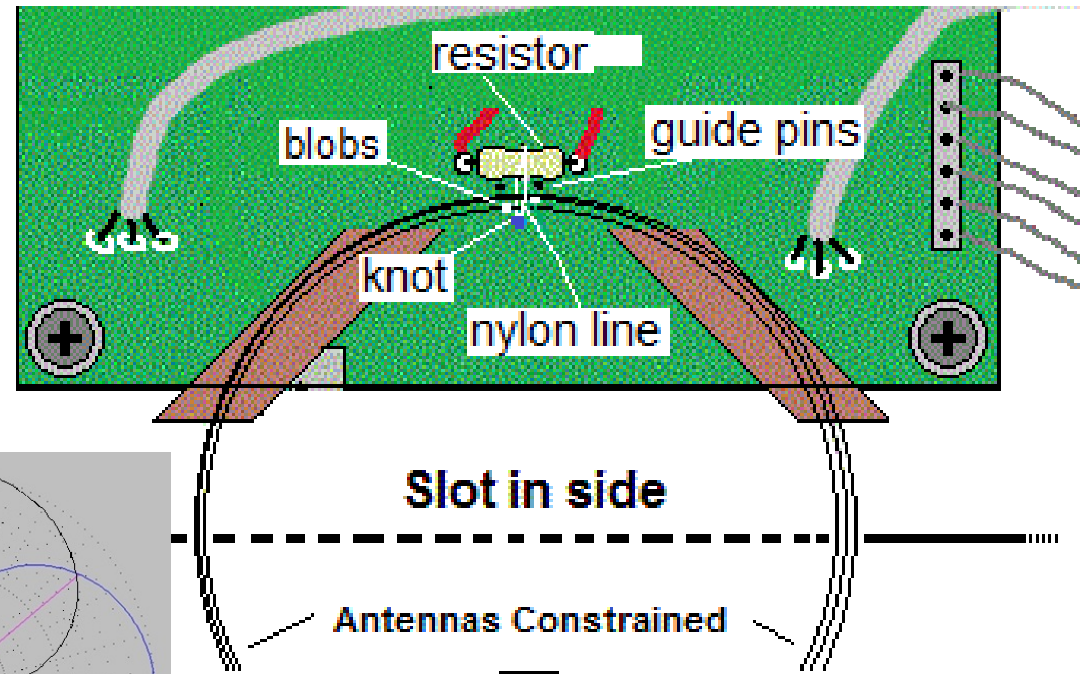
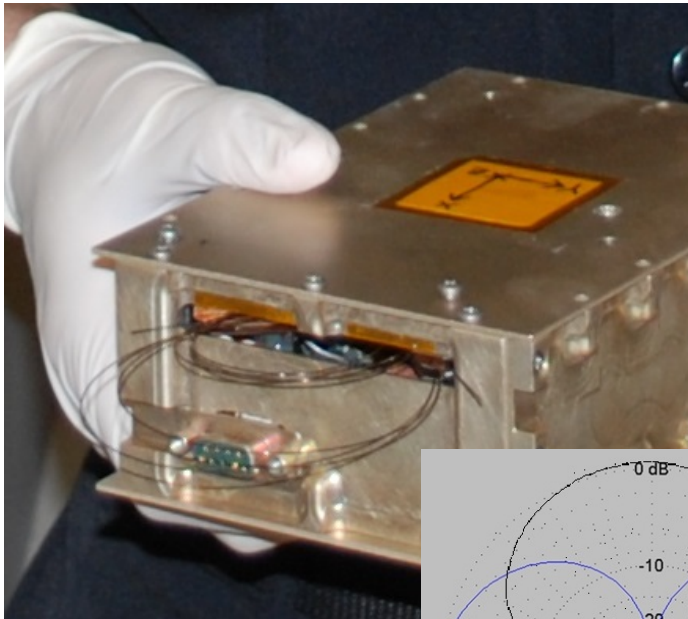
RBF bracket



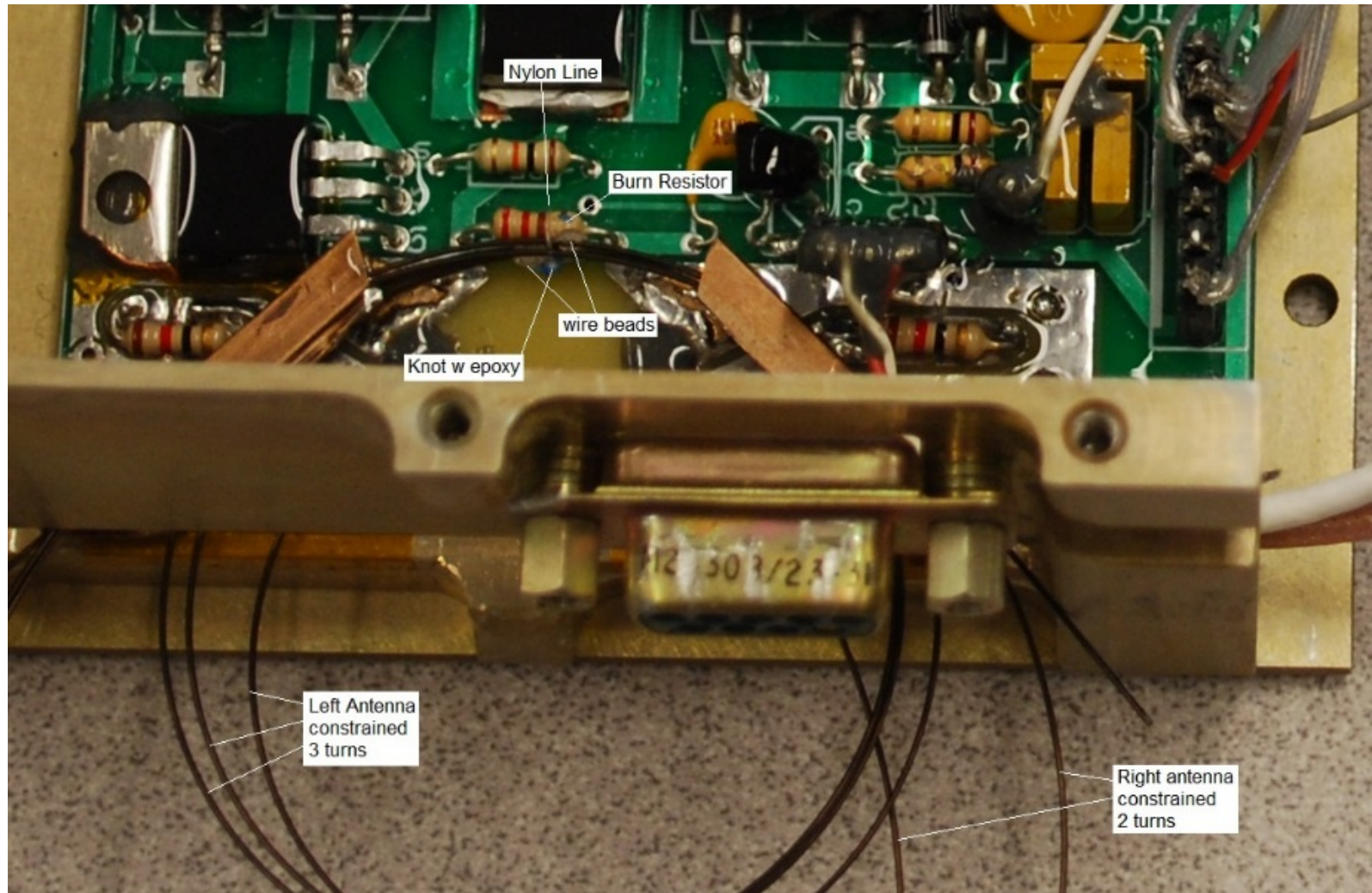
Troubleshooting LED view ports



Nitinol Wire Whip Antenna Deployment



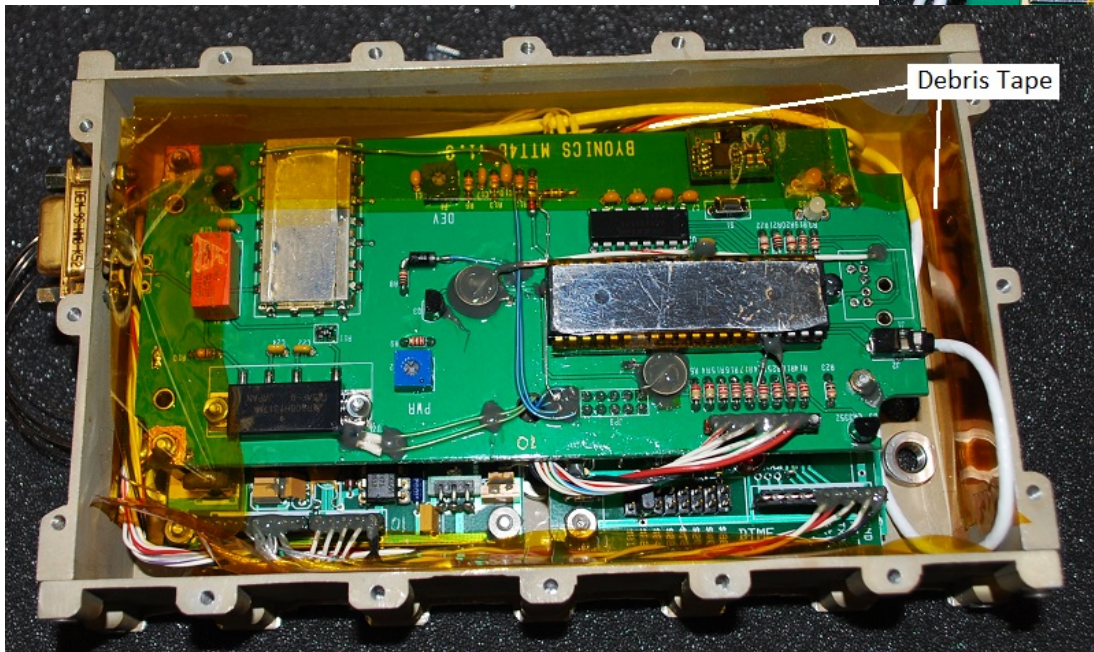
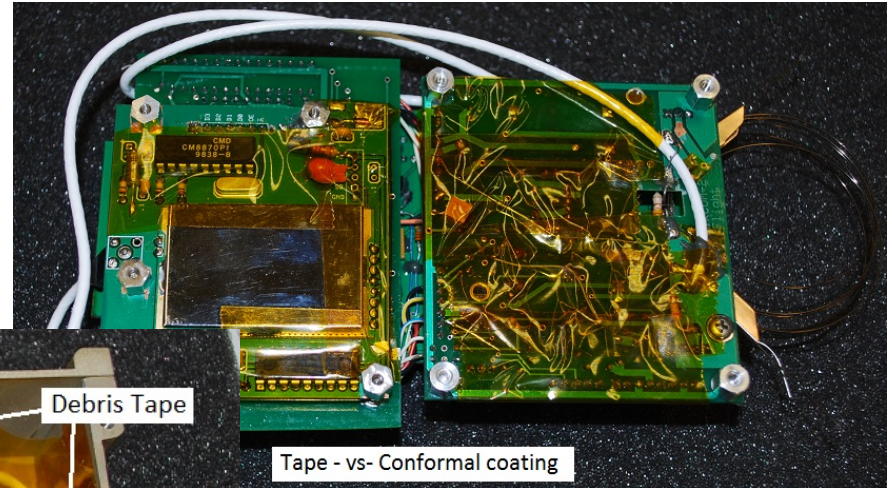
Nitinol Wire Whip Antenna Deployment



Low-cost Features

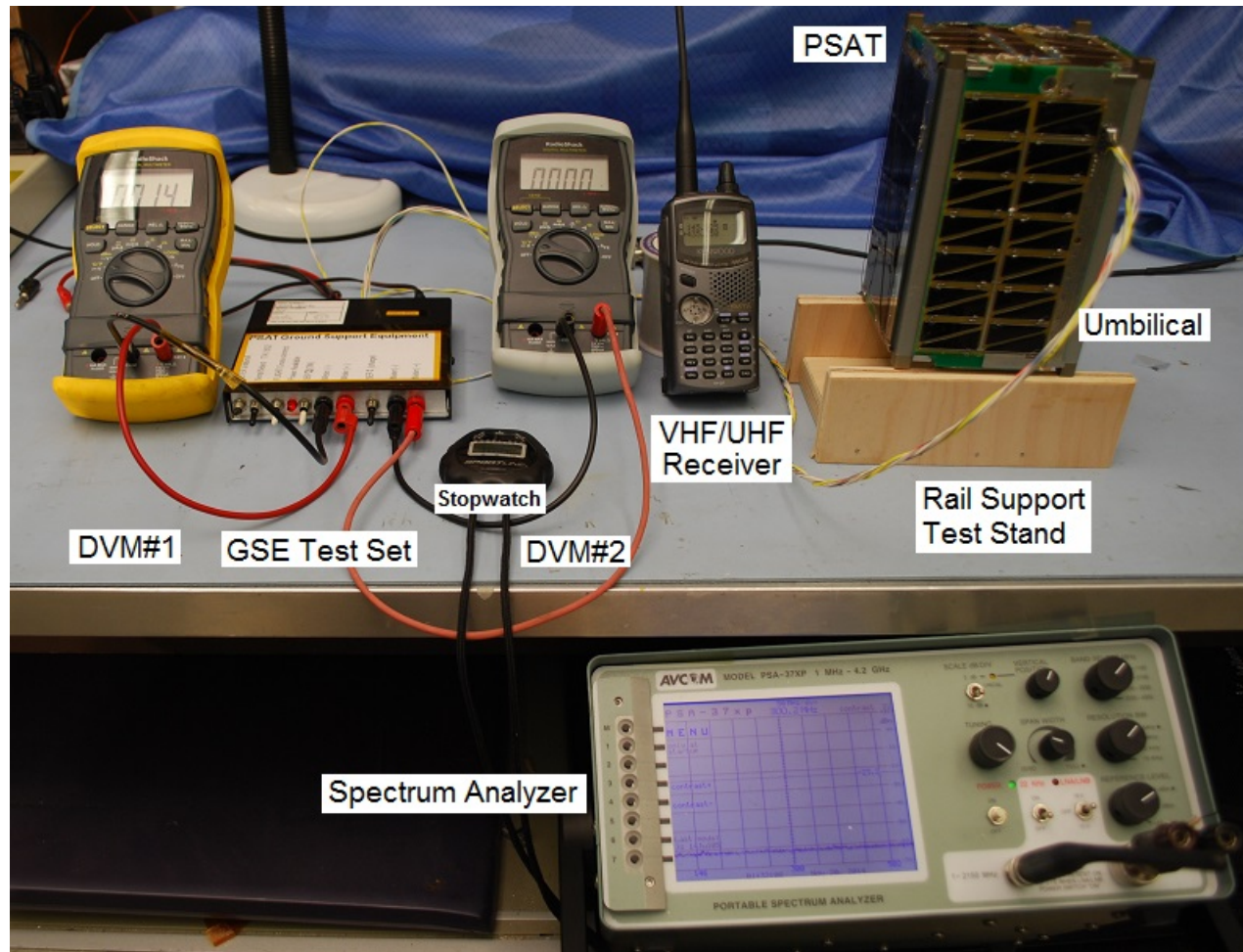
Conformal Coating

(just cover with tape)



Debris catching
(Double sided tape)

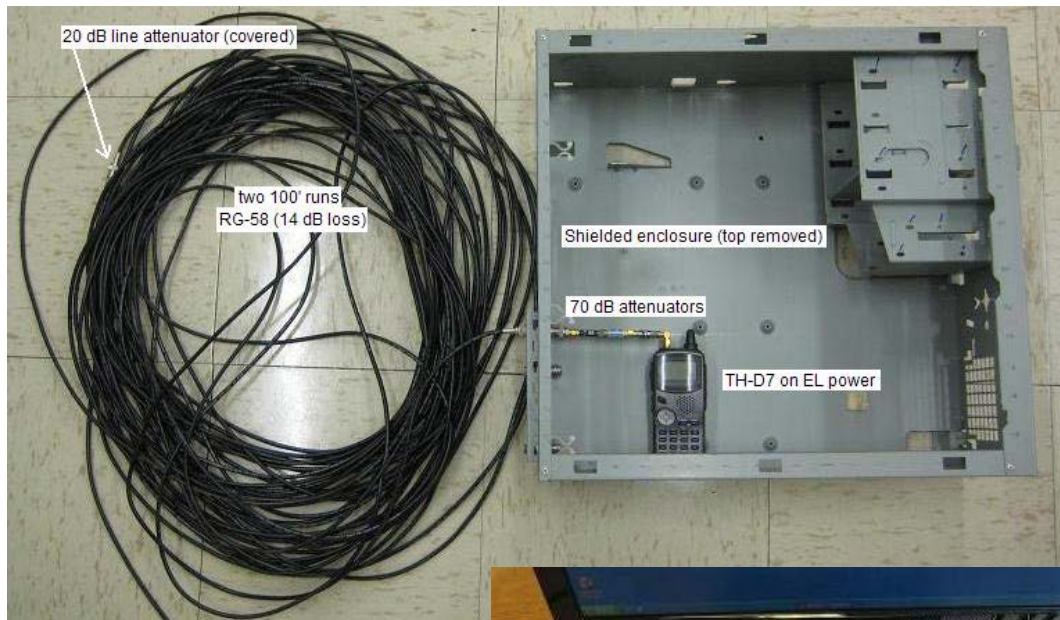
Integration Testing with simple Test Equipment / Gnd Stn



Measuring Moments of Inertia



Real World RF Testing

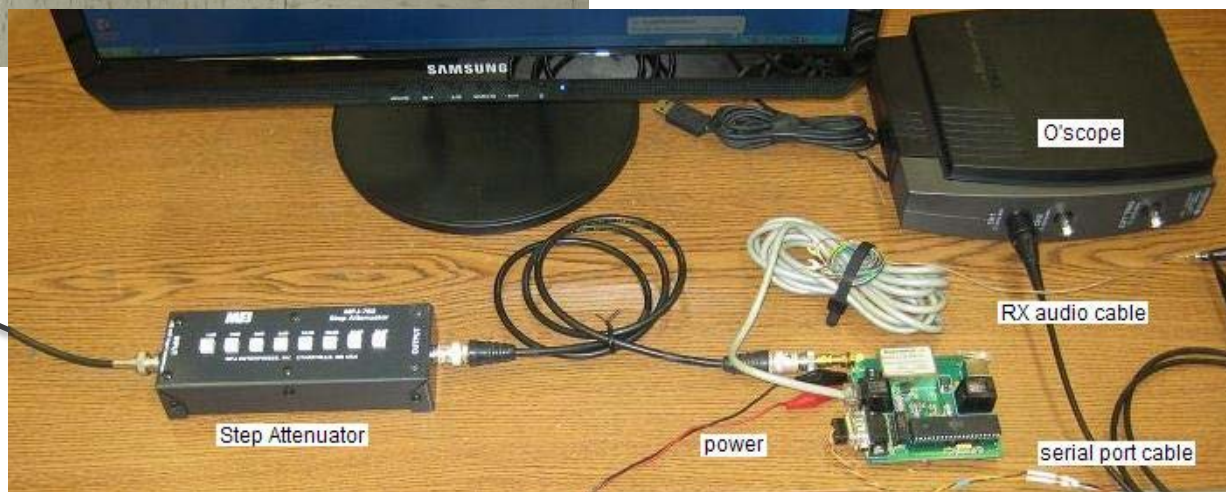


“Bench top Testing”

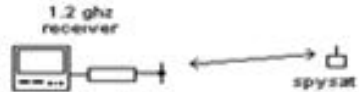
=

200' Room-to-Room
And around corner

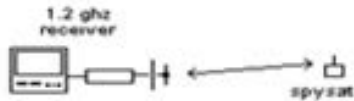
Distributed
100 dB
Attenuation



Real World RF Testing (end-to-end)



Basic link with fundamental dipole antenna but very susceptible to multipath fades and cancellations.



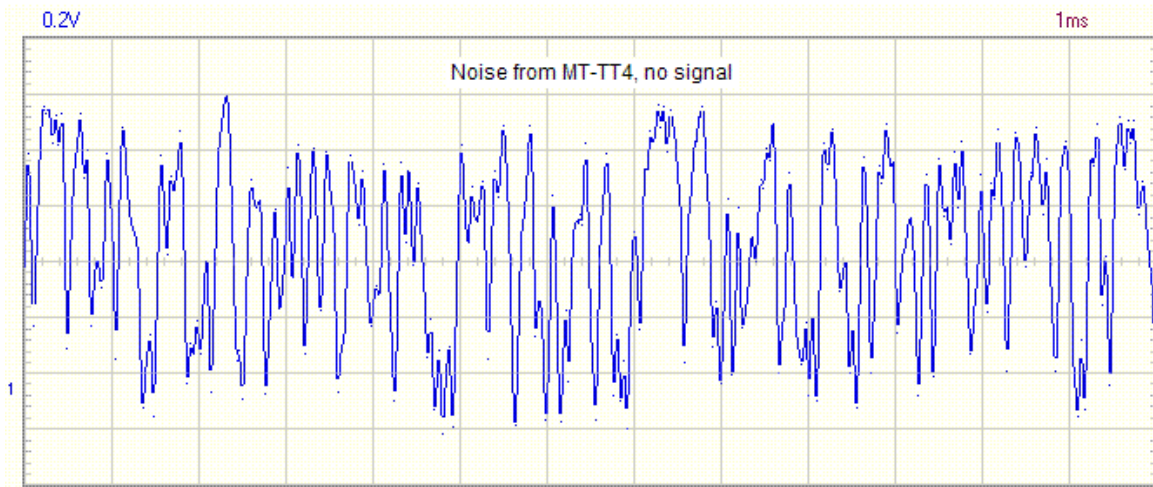
Adding a reflector off the back of the dipole gives 3 dB gain and possibly better viewing by eliminating half of the multipath reflections.



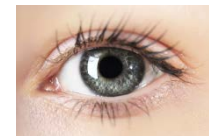
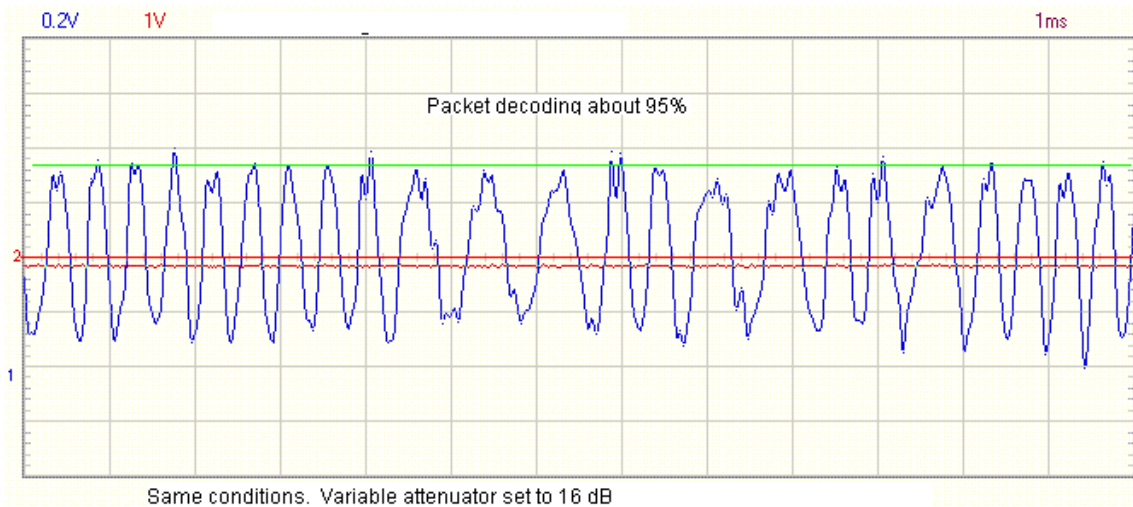
RF path of 1 mile test and 60 dB attn.

Same as 1000 mile LEO path

Real World RF Quality Testing



16 dB S/N
95% decode

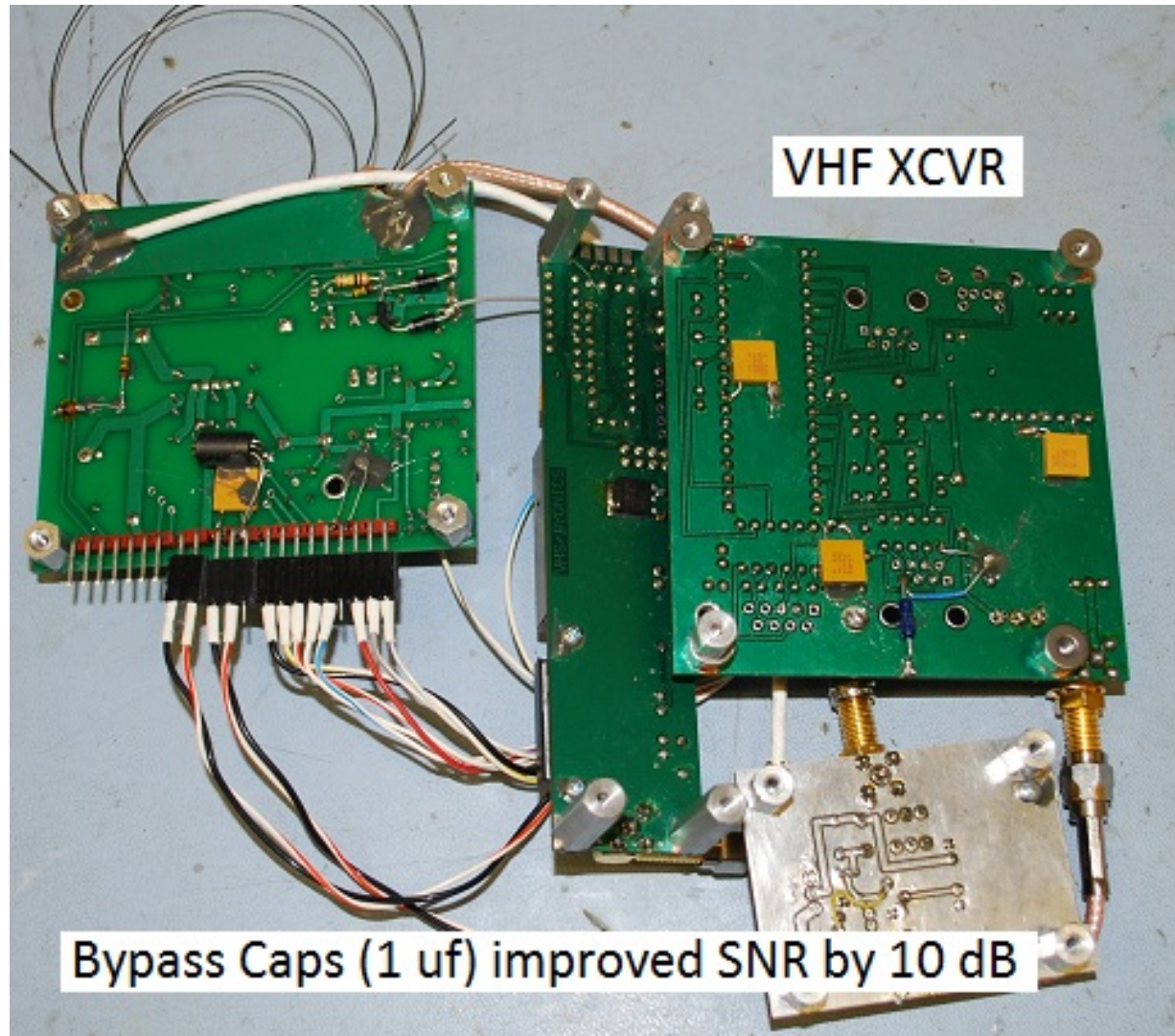


Does it look right?

Does it sound right?



EMI Noise Mitigation



Cheap Ideas/Features Summary (1 of 2)

C&DH:

- Multiple backup Reset capability
- 555 Watchdog timer power cycle-resets
- 5-day lack of contact power cycle
- CPU Chip shielding
- Differential bit Controls (~~,00,11 OFF) (10,01 ONs)

EPS:

- Cheap solar (50% performance at 0.1% of cost)
- Parallel-charge, Series-use battery
- NiCd's for absolute robustness and minimum risk
- Solar Radiative spin for thermal balance
- No BCR – Passive match of IV curve to NiCd
- Maximize mass for maximum orbit life

Cheap Ideas/Feature Summary (2 of 2)

Comms: (COTS and wide ham radio usage)

- VHF 9 dB link advantage over UHF, 16dB/Sband
- Very simple wire whip antennas and 1 resistor release
- Real-world RF link testing
- Bypass caps for EMI mitigation
- Antenna Tuning internal to spaceframe
- Common comms Protocol
- Worldwide RX-only internet linked ground network

Hardware:

- Simple pin-headers for all connections (flexibility)
- 2 layer - through-hole parts for simple design/testing
- Kapton tape for protection from metallic debris
- Kapton tape for debris trapping
- Simple string MOI measurements
- Soldering, no crimping
- No clean room till final Assembly
- ESD simplicity lax (50 yrs experience)